



Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ IP

phase-out article
Discontinuation date: 03/31/2024

Alternative articles: PI1003 or PI1703
When selecting an alternative article and accessories please note that technical data may differ!

Please do not use for new projects.
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 Aseptoflex sealing edge
- 5 Aseptoflex thread



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection Aseptoflex external thread Aseptoflex		
Application			
Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Installation	freely rotatable housing 350°		
Media	viscous media and liquids with suspended particles; liquids and gases		



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Medium temperature	[°C]	-25...125; (145 max. 1h)		
Min. bursting pressure		350 bar	5070 psi	35 MPa
Pressure rating		100 bar	1450 psi	10 MPa
Type of pressure		relative pressure		
No dead space		yes		

Electrical data

Operating voltage	[V]	18...32 DC		
Current consumption	[mA]	< 50		
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Power-on delay time	[s]	0.5		
Integrated watchdog		yes		

Inputs / outputs

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1			
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Outputs

Total number of outputs		2		
Output signal		switching signal; analogue signal; (configurable)		
Electrical design		PNP/NPN		
Number of digital outputs		1		
Output function		normally open / normally closed; (parameterisable)		
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	250		
Switching frequency DC	[Hz]	6		
Number of analogue outputs		1		
Analogue current output	[mA]	4...20, invertible; (scalable 1:4)		
Max. load	[Ω]	(U _b - 10 V) / 20 mA		
Analogue voltage output	[V]	0...10, invertible; (scalable 1:4)		
Min. load resistance	[Ω]	2000		
Short-circuit protection		yes		
Type of short-circuit protection		pulsed		
Overload protection		yes		

Measuring/setting range

Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Set point SP	-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa
Reset point rP	-1...24.96 bar	-14.4...362.1 psi	-0.1...2.496 MPa
Analogue start point	-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa
Analogue end point	5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa
In steps of	0.02 bar	0.3 psi	0.002 MPa
Factory setting		SP1 = 6.24 bar	rP1 = 5.74 bar
		ASP = 0.00 bar	AEP = 25.00 bar

Accuracy / deviations

Switch point accuracy	< ± 0.2; (Turn down 1:1)			
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	[% of the span]	
Repeatability	[% of the span]	$< \pm 0,1$; (with temperature fluctuations $< 10\text{ K}$; Turn down 1:1)
Characteristics deviation	[% of the span]	$< \pm 0,2$; (Turn down 1:1, linearity, incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation	[% of the span]	$< \pm 0,15$; (Turn down 1:1)
Hysteresis deviation	[% of the span]	$< \pm 0,15$; (Turn down 1:1)
Long-term stability	[% of the span]	$< \pm 0,1$; (Turn down 1:1; per year)
Temperature coefficient zero point	[% of the span / 10 K]	$< \pm 0,05$; (0...70 °C)
Temperature coefficient span	[% of the span / 10 K]	$< \pm 0,15$; (0...70 °C)
Response times		
Response time	[ms]	< 100
Damping process value dAP	[s]	0.1...100
Damping for the analogue output dAA	[s]	0.1...100
Step response time analogue output	[ms]	25
Software / programming		
Parameter setting options		hysteresis / window; normally open / normally closed; switching logic; current/voltage output; Damping; adaptation of displayed values; display can be rotated and switched off; Display unit; zero point; span
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 69K
Tests / approvals		
EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF	[years]	173
Mechanical data		
Weight	[g]	414
Materials		stainless steel (316L/1.4404); PC; PBT; PEI; FKM; PTFE
Materials (wetted parts)		ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra $< 0,4$ / Rz 4; PTFE
Min. pressure cycles		100 million
Process connection		threaded connection Aseptoflex external thread Aseptoflex



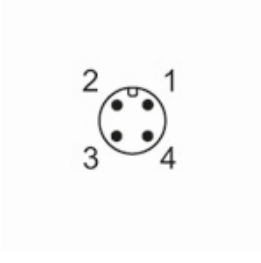
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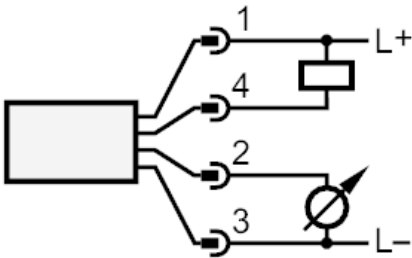
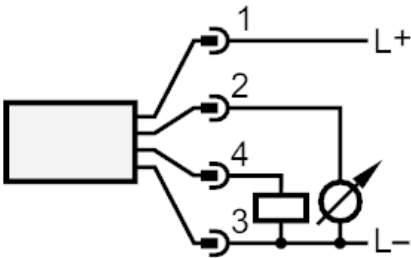
Displays / operating elements		
Display	Display unit	4 x LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	
Remarks		
Remarks	The 3-A qualification is only valid if adapters with 3-A qualification are used for installation.	
Notes	Please do not use for new projects.; no more adapters available as accessories	
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



OUT1 switching output
OUT2 analogue output