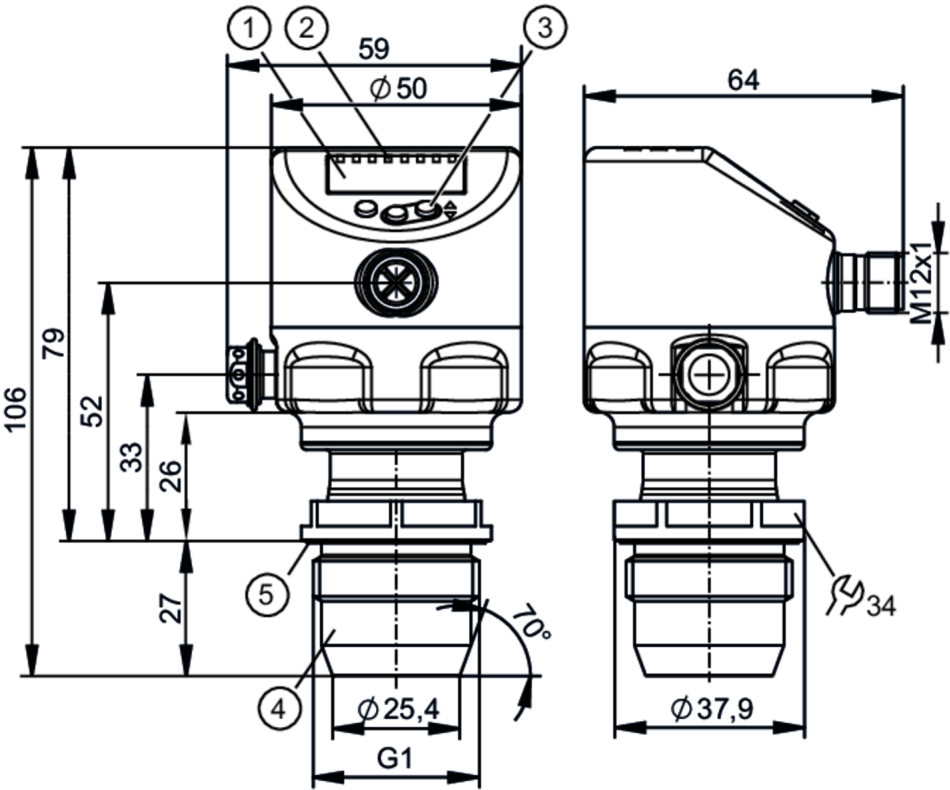




Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Product characteristics				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O	-10...160 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			
Application				
System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature [°C]	-25...150			
Min. bursting pressure	40000 mbar	580 psi	4000 kPa	
Pressure rating	15000 mbar	215 psi	1500 kPa	
Vacuum resistance [mbar]	-1000			
Type of pressure	relative pressure; vacuum			
No dead space	yes			



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MAWP (for applications according to CRN)	[bar]	15			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O	-10...160 kPa
Set point SP		-98...1600 mbar	-1.42...23.21 psi	-39.2...642.3 inH2O	-9.8...160 kPa
Reset point rP		-100...1598 mbar	-1.45...23.17 psi	-40.1...641.4 inH2O	-10...159.8 kPa
Analog start point		-100...1272 mbar	-1.45...18.45 psi	-40.1...510.6 inH2O	-10...127.2 kPa
Analog end point		228...1600 mbar	3.31...23.21 psi	91.6...642.3 inH2O	22.8...160 kPa



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Min. difference between SP and rP	3 mbar	0.04 psi	1 inH2O	0.3 kPa
In steps of	1 mbar	0.01 psi	0.1 inH2O	0.1 kPa
Factory setting		SP1 =400 mbar		rP1 = 368 mbar
		SP2 = 1200 mbar		rP2 = 1168 mbar
		ASP = 0.00 mbar		AEP = 1600 mbar
		dAP = 2.00 s		dAA =2.00 s
Temperature monitoring				
Measuring range	-25...150 °C		-13...302 °F	
Accuracy / deviations				
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)			
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)			
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)			
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)			
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)			
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)			
Total deviation over temperature range	Temperature range		total deviation	
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K	
	15...80 °C		Characteristics deviation	
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K	
Notes on the accuracy / deviation	for further details see section Diagrams and graphs			
Temperature monitoring				
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))			
Repeatability [K]	± 0,2			
Resolution [K]	0.2			
Reaction times				
Damping process value dAP [s]	0...99.99			
Damping for the analog output dAA [s]	0...99.99			
2-wire				
Step response time analog output [ms]	30			
3-wire				
Min. response time of switching output (dAP) [ms]	3			
Step response time analog output [ms]	7			
Temperature monitoring				
Dynamic response T05 / T09 [s]	< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)			



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)	
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter	
Supported DeviceIDs	Type of operation	DeviceID
	default	1149
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
Note on approval	Factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	385.5	
Material	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA	
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1817



Flush pressure sensor with display

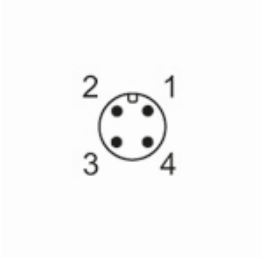
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Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH2O	

Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated

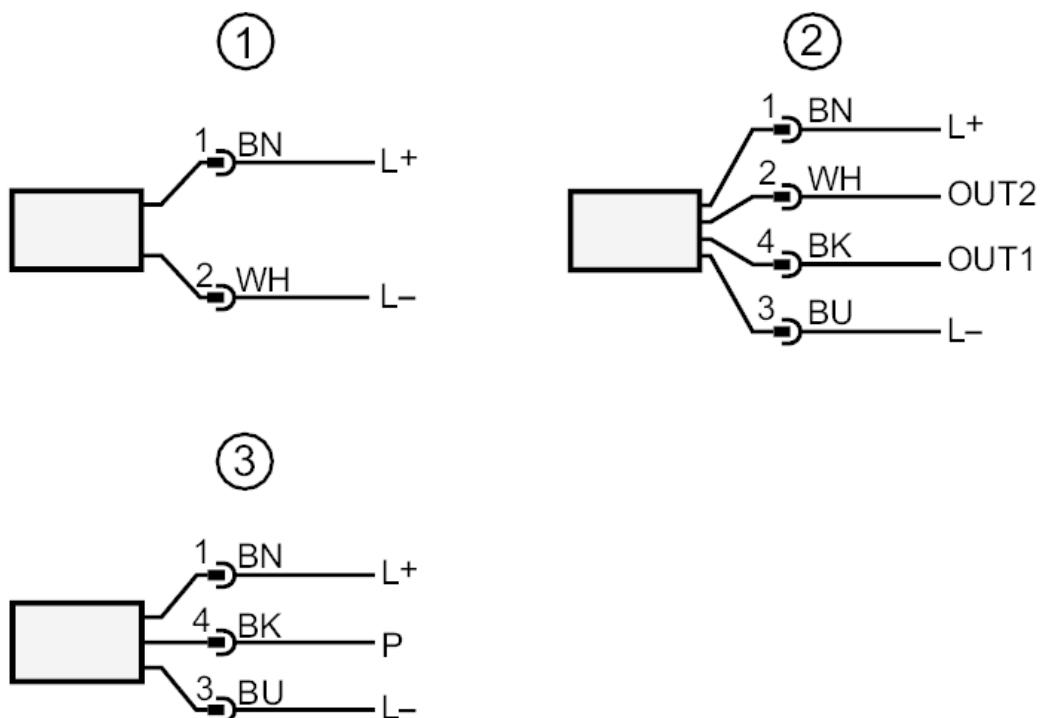




Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Connection



- 1 connection for 2-wire operation
 2 connection for 3-wire operation
 OUT1 Switching output / IO-Link
 OUT2 Switching output / analog output
 3 connection for IO-Link parameter setting (P = communication via IO-Link)
- Colors to DIN EN 60947-5-2
 Core colors
 BK = black
 BN = brown
 BU = blue
 WH = white

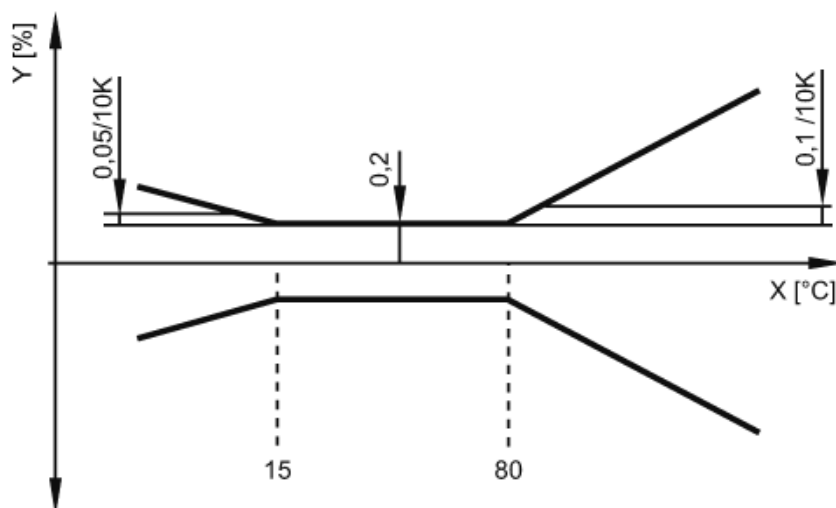


Flush pressure sensor with display

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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation