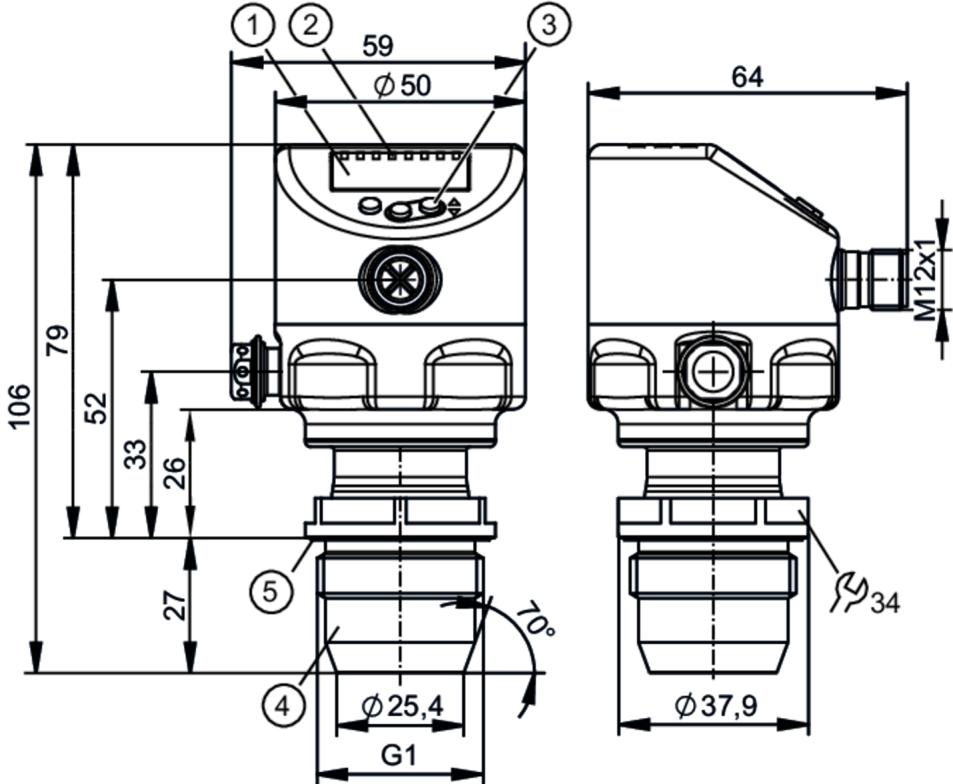


## Flush pressure sensor with display

PI-25BREA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit  
 2 status LEDs  
 3 Programming button  
 4 G1 sealing cone external thread  
     Attention: The unit must only be installed in a process connection for G1 sealing cone.  
     The G1A sealing cone of the unit is only suited for adapters with metal end stop.  
 5 groove with sealing ring

ACS C E CRN EC 1935/2004 EHEDG Tested FCM FDA IO-Link Reg31 UK CA

## Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			

## Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	6000 mbar	2400 inH2O	600 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	6		

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## Flush pressure sensor with display

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Electrical data				
Min. insulation resistance	[MΩ]		100; (500 V DC)	
Protection class			III	
Reverse polarity protection			yes	
Integrated watchdog			yes	
2-wire				
Operating voltage	[V]		20...30 DC	
Current consumption	[mA]		3.5...21.5	
Power-on delay time	[s]		< 1	
3-wire				
Operating voltage	[V]		18...30 DC	
Current consumption	[mA]		5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]		< 0.5	
Inputs / outputs				
Number of inputs and outputs			Number of digital outputs: 2; Number of analog outputs: 1	
Outputs				
Total number of outputs			2	
Output signal			switching signal; analog signal; IO-Link	
Electrical design			PNP/NPN	
Number of digital outputs			2	
Output function			normally open / closed; (configurable)	
Number of analog outputs			1	
Analog current output	[mA]		4...20, invertible; (scalable)	
Short-circuit protection			yes	
Type of short-circuit protection			yes (non-latching)	
Overload protection			yes	
2-wire				
Max. load	[Ω]		300	
3-wire				
Max. voltage drop switching output DC	[V]		2	
Permanent current rating of switching output DC	[mA]		100	
Switching frequency DC	[Hz]		125	
Max. load	[Ω]		(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range				
Measuring range	-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Set point SP	-12...250 mbar	-4.8...100.4 inH2O	-1.2...25 kPa	-122...2549 mmWS
Reset point rP	-12.4...249.6 mbar	-5...100.2 inH2O	-1.24...24.96 kPa	-126...2545 mmWS
Analog start point	-12.4...199.4 mbar	-5...80.1 inH2O	-1.24...19.94 kPa	-126...2033 mmWS
Analog end point	38.2...250 mbar	15.3...100.4 inH2O	3.82...25 kPa	390...2549 mmWS
Min. difference between SP and rP	0.5 mbar	0.2 inH2O	0.05 kPa	5 mmWS
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa	1 mmWS

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## Flush pressure sensor with display

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Factory setting		SP1 = 62.5 mbar	rP1 = 57.5 mbar								
		SP2 = 187.5 mbar	rP2 = 182.5 mbar								
		ASP = 0.00 mbar	AEP = 250 mbar								
		dAP = 2.00 s	dAA = 2.00 s								
Temperature monitoring											
Measuring range	-25...150 °C	-13...302 °F									
<b>Accuracy / deviations</b>											
Switch point accuracy [% of the span]		< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)									
Repeatability [% of the span]		< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)									
Characteristics deviation [% of the span]		< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)									
Linearity deviation [% of the span]		< ± 0,15; (Turn down 1:1)									
Hysteresis deviation [% of the span]		< ± 0,15; (Turn down 1:1)									
Long-term stability [% of the span]		< ± 0,1; (Turn down 1:1; per year)									
Total deviation over temperature range		<table border="1"> <thead> <tr> <th>Temperature range</th><th>total deviation</th></tr> </thead> <tbody> <tr> <td>-25...15 °C</td><td>Characteristics deviation ± 0,1 % of the span / 10 K</td></tr> <tr> <td>15...80 °C</td><td>Characteristics deviation</td></tr> <tr> <td>80...150 °C</td><td>Characteristics deviation ± 0,15 % of the span / 10 K</td></tr> </tbody> </table>		Temperature range	total deviation	-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K	15...80 °C	Characteristics deviation	80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K
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-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K										
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80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K										
Notes on the accuracy / deviation	for further details see section Diagrams and graphs										
Temperature monitoring											
Accuracy [K]		± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))									
Repeatability [K]		± 0,2									
Resolution [K]		0.2									
<b>Reaction times</b>											
Damping process value dAP [s]		0...99.99									
Damping for the analog output dAA [s]		0...99.99									
2-wire											
Step response time analog output [ms]		30									
3-wire											
Min. response time of switching output (dAP) [ms]		3									
Step response time analog output [ms]		7									
Temperature monitoring											
Dynamic response T05 / T09 [s]		< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)									
<b>Interfaces</b>											
Communication interface		IO-Link									
Transmission type		COM2 (38,4 kBaud)									

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## Flush pressure sensor with display

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IO-Link revision	1.1											
SDCI standard	IEC 61131-9											
Profiles	Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)											
SIO mode	yes											
Required master port class	A											
Min. process cycle time [ms]	5.6											
IO-Link resolution pressure [mbar]	0.01											
IO-Link resolution temperature [K]	0.2											
IO-Link process data (cyclical)	<table border="1"> <thead> <tr> <th>Function</th><th>bit length</th></tr> </thead> <tbody> <tr> <td>pressure</td><td>32</td></tr> <tr> <td>temperature</td><td>32</td></tr> <tr> <td>device status</td><td>4</td></tr> <tr> <td>binary switching information</td><td>2</td></tr> </tbody> </table>		Function	bit length	pressure	32	temperature	32	device status	4	binary switching information	2
Function	bit length											
pressure	32											
temperature	32											
device status	4											
binary switching information	2											
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter											
Supported DeviceIDs	Type of operation	DeviceID										
	default	1152										
<b>Operating conditions</b>												
Ambient temperature [°C]	-25...80											
Storage temperature [°C]	-40...100											
Protection	IP 67; IP 68; IP 69K											
<b>Tests / approvals</b>												
EMC	DIN EN 61326-1											
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)										
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)										
MTTF [years]	214											
Note on approval	Factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>											
UL approval	UL approval number	J049										
	File number UL	E174189										
<b>Mechanical data</b>												
Weight [g]	382.9											
Material	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA											
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE											
Min. pressure cycles	100 million											
Tightening torque [Nm]	20											
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.											
<b>Displays / operating elements</b>												
Display	Display unit	LED, green										
	Switching status	LED, yellow										
	Function display	alphanumeric display, 4-digit										
	Measured values	alphanumeric display, 4-digit										
Display unit	mbar; kPa; inH2O; mmWS											

## Flush pressure sensor with display

PI-25BREA01-MFRKG/US/ /P

## Remarks

Pack quantity

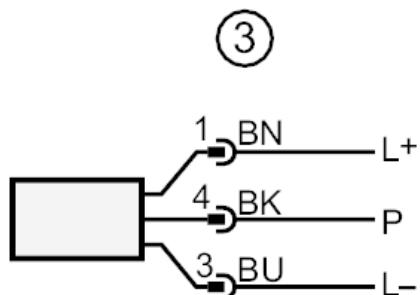
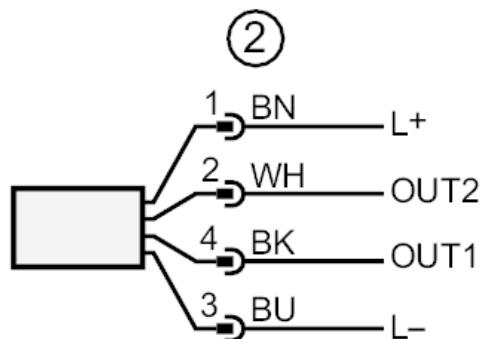
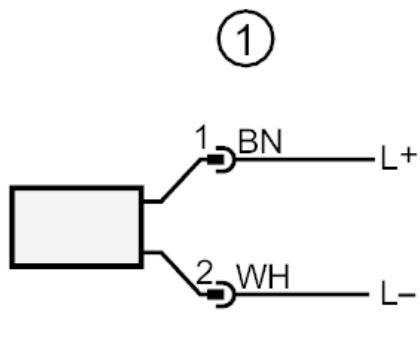
1 pcs.

## Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



## Connection



- |      |  |
|------|--|
| 1    | connection for 2-wire operation  |
| 2    | connection for 3-wire operation  |
| OUT1 | Switching output / IO-Link   |
| OUT2 | Switching output / analog output   |
| 3    | connection for IO-Link parameter setting (P = communication via IO-Link) |
|      | Colors to DIN EN 60947-5-2   |
|      | Core colors  |
| BK = | black  |
| BN = | brown  |
| BU = | blue   |
| WH = | white  |

**Flush pressure sensor with display**

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**Diagrams and graphs**ambient temperature influence on  
the accuracy