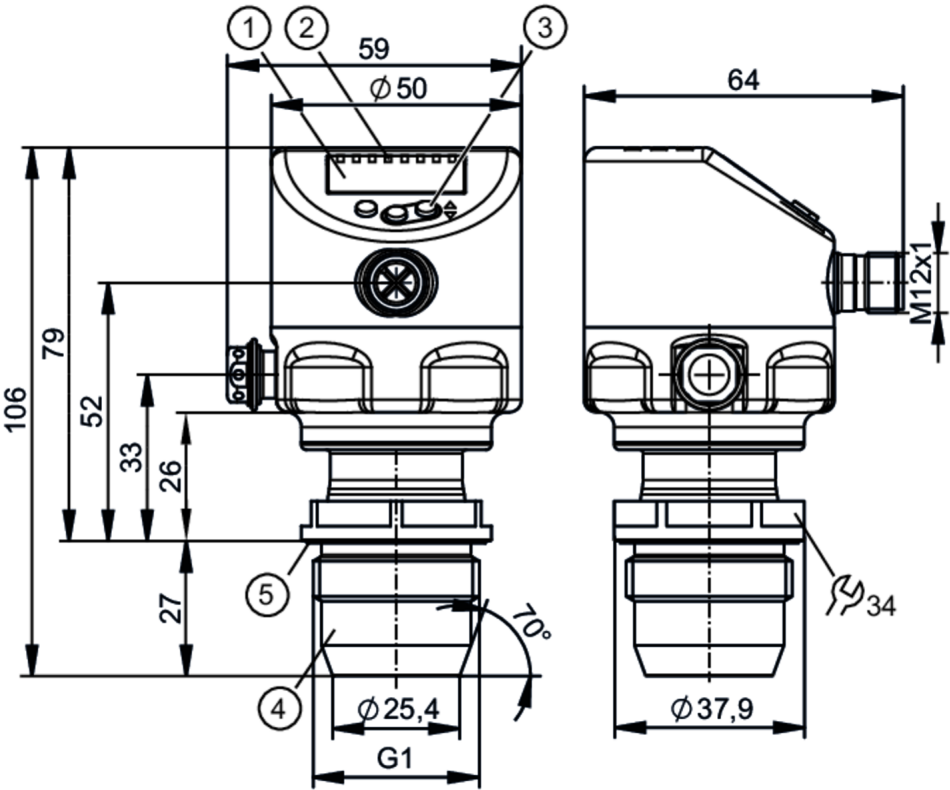




Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...25 bar	-14.5...362.5 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	64		



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Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range		-1...25 bar	-14.5...362.5 psi
Set point SP		-0.96...25 bar	-14...362.6 psi
Reset point rP		-1...24.96 bar	-14.5...362.1 psi
Analog start point		-1...20 bar	-14.5...290.1 psi
Analog end point		4...25 bar	58...362.6 psi
Min. difference between SP and rP		0.04 bar	0.6 psi
In steps of		0.01 bar	0.1 psi
			0.001 MPa



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Factory setting	SP1 = 6.25 bar		rP1 = 5.75 bar
	SP2 = 18.75 bar		rP2 = 18.25 bar
	ASP = 0.00 bar		AEP = 25.00 bar
	dAP = 0.06 s		dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Temperature monitoring			
Dynamic response T05 / T09 [s]	< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

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IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)	
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter	
Supported DeviceIDs	Type of operation	DeviceID
	default	1157

Operating conditions		
Ambient temperature [°C]		-25...80
Storage temperature [°C]		-40...100
Protection		IP 67; IP 68; IP 69K

Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]		214
Note on approval	Factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL approval number	J036
	File number UL	E174189

Mechanical data		
Weight [g]		385
Material	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA	
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles		100 million
Tightening torque [Nm]		20
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1803



Flush pressure sensor with display

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Remarks

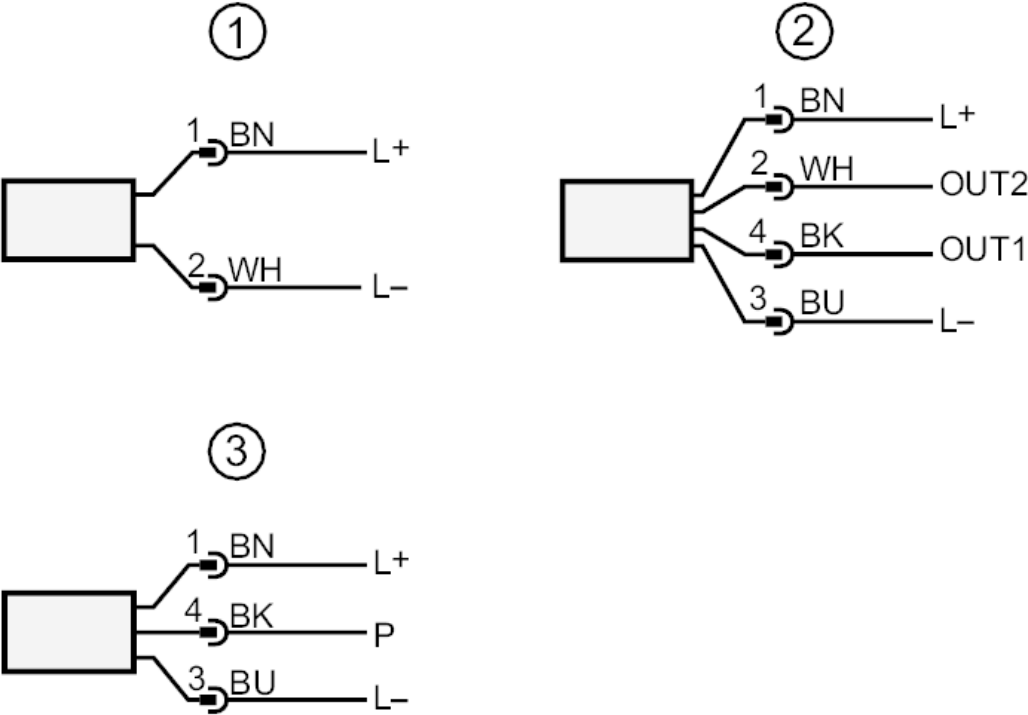
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



- 1
2
OUT1
OUT2
3
- connection for 2-wire operation
connection for 3-wire operation
Switching output / IO-Link
Switching output / analog output
connection for IO-Link parameter setting (P = communication via IO-Link)
- Colors to DIN EN 60947-5-2
Core colors
- BK =
BN =
BU =
WH =
- black
brown
blue
white



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation