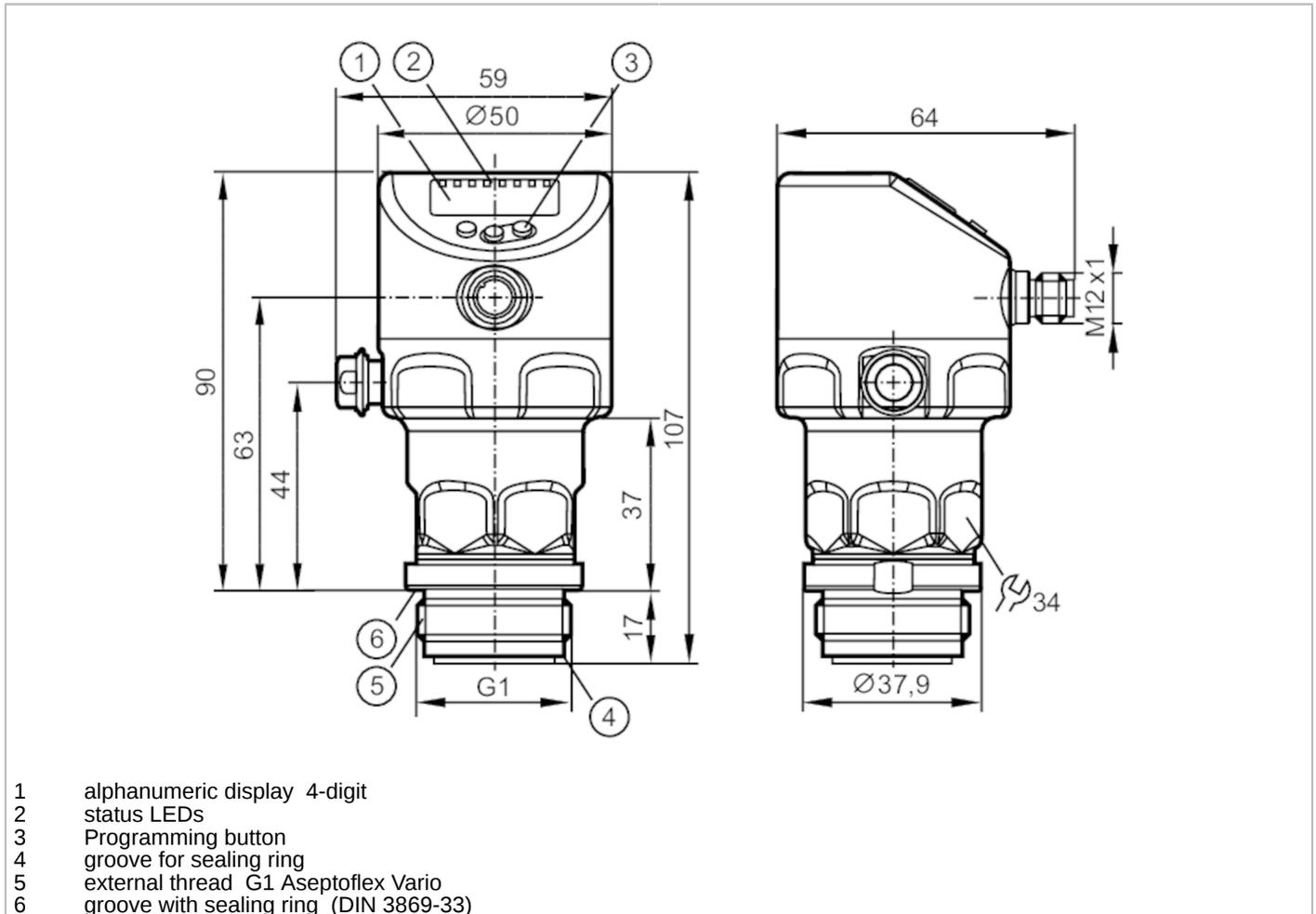


# PI1706



## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH <sub>2</sub> O -12.4...250 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	50 bar	725 psi	5000 kPa
Pressure rating	20 bar	290 psi	2000 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	2.5		
Electrical data			
Min. insulation resistance [MΩ]	100; (500 V DC)		

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Protection class	III
Reverse polarity protection	yes
Integrated watchdog	yes

2-wire	
Operating voltage [V]	20...30 DC
Current consumption [mA]	3.5...21.5
Power-on delay time [s]	< 1

3-wire	
Operating voltage [V]	18...30 DC
Current consumption [mA]	5...45; (430 bei max. Laststrom)
Power-on delay time [s]	< 0.5

### Inputs / outputs

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1
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### Outputs

Total number of outputs	2
Output signal	switching signal; analog signal; IO-Link
Electrical design	PNP/NPN
Number of digital outputs	2
Output function	normally open / closed; (configurable)
Number of analog outputs	1
Analog current output [mA]	4...20, invertible; (scalable)
Short-circuit protection	yes
Type of short-circuit protection	yes (non-latching)
Overload protection	yes

2-wire	
Max. load [Ω]	300

3-wire	
Max. voltage drop switching output DC [V]	2
Permanent current rating of switching output DC [mA]	100
Switching frequency DC [Hz]	125
Max. load [Ω]	( $U_b - 10\text{ V}$ ) / 21,5 mA; 650 Ω ( $U_b = 24\text{ V}$ )

### Measuring/setting range

Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Set point SP	-0.12...2.5 bar	-1.74...36.26 psi	-48...1004 inH2O	-12...250 kPa
Reset point rP	-0.124...2.496 bar	-1.8...36.2 psi	-50...1002 inH2O	-12.4...249.6 kPa
Analog start point	-0.124...1.994 bar	-1.8...28.92 psi	-50...801 inH2O	-12.4...199.4 kPa
Analog end point	0.382...2.5 bar	5.54...36.26 psi	153...1004 inH2O	38.2...250 kPa
Min. difference between SP and rP	0.004 bar	0.06 psi	2 inH2O	0.4 kPa
In steps of	0.001 bar	0.01 psi	1 inH2O	0.1 kPa

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## Flush pressure sensor with display

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Factory setting	SP1 = 0.625 bar	rP1 = 0.575 bar
	SP2 = 1.875 bar	rP2 = 1.825 bar
	ASP = 0.00 bar	AEP = 2.50 bar
	dAP = 2.00 s	dAA = 2.00 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

### Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	<b>Temperature range</b>	<b>total deviation</b>
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy [K]	± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))	
Repeatability [K]	± 0,2	
Resolution [K]	0.2	

### Reaction times

Damping process value dAP [s]	0...99.99
Damping for the analog output dAA [s]	0...99.99

### 2-wire

Step response time analog output [ms]	30
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### 3-wire

Min. response time of switching output (dAP) [ms]	3
Step response time analog output [ms]	7

Temperature monitoring		
Dynamic response T05 / T09 [s]	< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)	

### Interfaces

Communication interface	IO-Link
Transmission type	COM2 (38,4 kBaud)

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## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

IO-Link revision	1.1										
SDCI standard	IEC 61131-9										
Profiles	Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)										
SIO mode	yes										
Required master port class	A										
Min. process cycle time [ms]	5.6										
IO-Link resolution pressure [bar]	0.0001										
IO-Link resolution temperature [K]	0.2										
IO-Link process data (cyclical)	<table border="1"><thead><tr><th>Function</th><th>bit length</th></tr></thead><tbody><tr><td>pressure</td><td>32</td></tr><tr><td>temperature</td><td>32</td></tr><tr><td>device status</td><td>4</td></tr><tr><td>binary switching information</td><td>2</td></tr></tbody></table>	Function	bit length	pressure	32	temperature	32	device status	4	binary switching information	2
Function	bit length										
pressure	32										
temperature	32										
device status	4										
binary switching information	2										
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter										
Supported DeviceIDs	<table border="1"><thead><tr><th>Type of operation</th><th>DeviceID</th></tr></thead><tbody><tr><td>default</td><td>1154</td></tr></tbody></table>	Type of operation	DeviceID	default	1154						
Type of operation	DeviceID										
default	1154										

Operating conditions	
Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals	
EMC	DIN EN 61326-1
Shock resistance	DIN EN 60068-2-27 50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6 20 g (10...2000 Hz)
MTTF [years]	214
Note on approval	Factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>
UL approval	UL approval number J048 File number UL E174189

Mechanical data	
Weight [g]	358.1
Material	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)	ceramics (99.9 % Al <sub>2</sub> O <sub>3</sub> ); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa; inH <sub>2</sub> O	

Remarks	
Pack quantity	1 pcs.

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## Flush pressure sensor with display

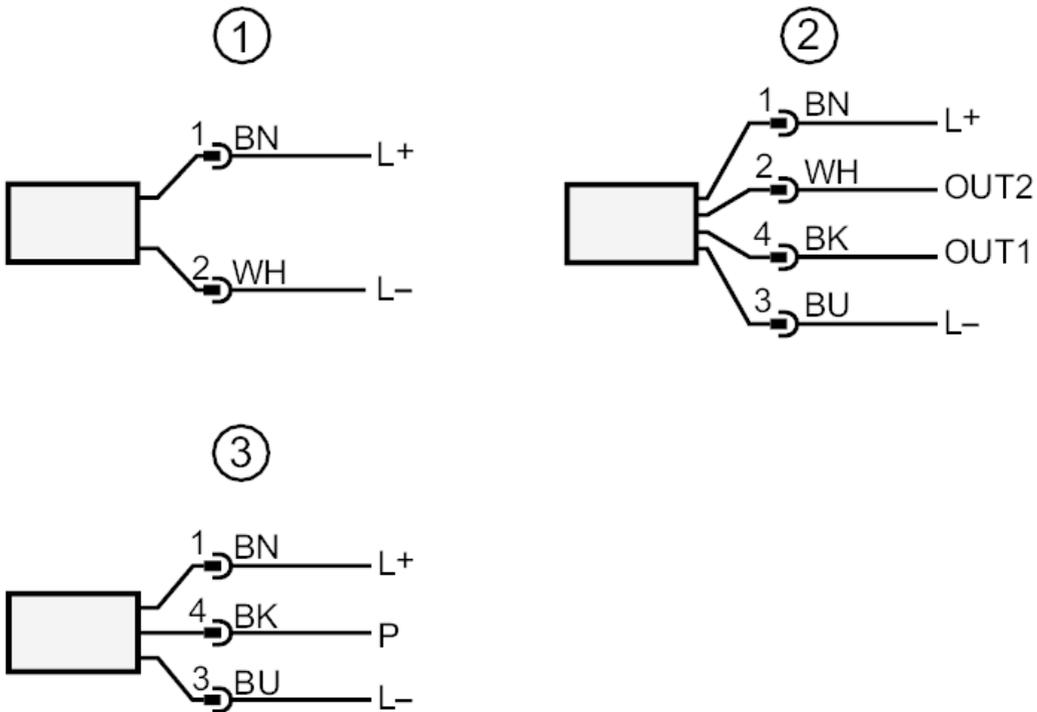
PI-2,5-REA01-MFRKG/US/ IP

### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation
- OUT1 Switching output / IO-Link
- OUT2 Switching output / analog output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)

Colors to DIN EN 60947-5-2  
Core colors

- BK = black
- BN = brown
- BU = blue
- WH = white

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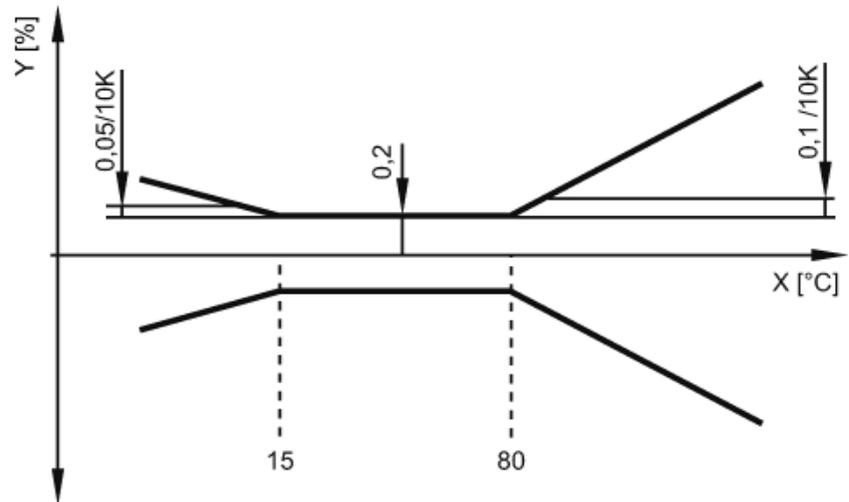


## Flush pressure sensor with display

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### Diagrams and graphs

ambient temperature influence on the accuracy



X temperature  
Y total deviation