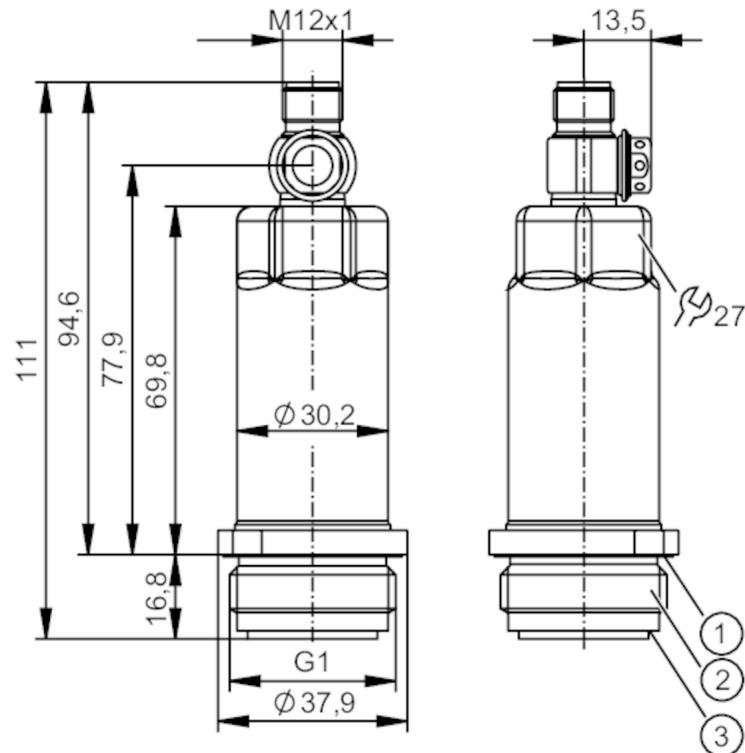


# PM1705



## Flush pressure sensor

PM-004-REA01-E-ZVG/US



- 1 groove with sealing ring (DIN EN ISO 1179-2)
- 2 external thread G1 (Aseptoflex Vario)
- 3 groove for sealing ring



### Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

### Application

Special feature	Gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	100 bar	1450 psi	10000 kPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	30		

### Electrical data

Operating voltage [V]	18...30 DC
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## Flush pressure sensor

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Min. insulation resistance	[MΩ]	100; (500 V DC)								
Protection class		III								
Reverse polarity protection		yes								
Integrated watchdog		yes								
2-wire										
Current consumption	[mA]	3.5...21.5								
Power-on delay time	[s]	1								
3-wire										
Current consumption	[mA]	< 45								
Power-on delay time	[s]	0.5								
<b>Inputs / outputs</b>										
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1								
<b>Outputs</b>										
Total number of outputs		2								
Output signal		analogue signal; IO-Link; (configurable)								
Number of digital outputs		1; (IO-Link)								
Number of analogue outputs		1								
Analogue current output	[mA]	4...20; (scalable)								
Max. load	[Ω]	700; ( $U_b = 24 \text{ V}; (U_b - 9 \text{ V}) / 21.5 \text{ mA}$ )								
Short-circuit proof		yes								
Overload protection		yes								
<b>Measuring/setting range</b>										
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa							
Analogue start point	-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa							
Analogue end point	-0.2...4 bar	-2.9...58 psi	-20...400 kPa							
In steps of	0.002 bar	0.05 psi	0.2 kPa							
Factory setting	ASP		0.0 bar							
	AEP		4.0 bar							
<b>Accuracy / deviations</b>										
Repeatability	[X21]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)								
Characteristics deviation	[X21]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)								
Linearity deviation	[X21]	< ± 0,15; (Turn down 1:1)								
Hysteresis deviation	[X21]	< ± 0,15; (Turn down 1:1)								
Long-term stability	[X21]	< ± 0,1; (Turn down 1:1; per year)								
Total deviation over temperature range		<table border="1"> <thead> <tr> <th>Temperature range</th> <th>total deviation</th> </tr> </thead> <tbody> <tr> <td>-25...15 °C</td> <td>Characteristics deviation ± 0,05 % of the span / 10 K</td> </tr> <tr> <td>15...80 °C</td> <td>Characteristics deviation</td> </tr> <tr> <td>80...150 °C</td> <td>Characteristics deviation ± 0,1 % of the span / 10 K</td> </tr> </tbody> </table>	Temperature range	total deviation	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K	15...80 °C	Characteristics deviation	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
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-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K									
15...80 °C	Characteristics deviation									
80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K									
Notes on the accuracy / deviation		for further details see section Diagrams and graphs								
<b>Response times</b>										
Damping for the analogue output dAA	[s]	0...4								

# PM1705



## Flush pressure sensor

PM-004-REA01-E-ZVG/US

2-wire		
Step response time analogue [ms] output		30
3-wire		
Step response time analogue [ms] output		7
<b>Interfaces</b>		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Digital Measuring Sensor (0x000A), Identification and Diagnosis (0x4000)
SIO mode		no
Required master port type		A
Process data analogue		3
Min. process cycle time [ms]		3.2
IO-Link resolution pressure [bar]		0.001
IO-Link process data (cyclical)	function	bit length
	pressure	16
	device status	4
IO-Link functions (acyclical)		application specific tag; internal temperature
Supported DeviceIDs	Type of operation	DeviceID
	default	664
<b>Operating conditions</b>		
Ambient temperature [°C]		-25...80
Storage temperature [°C]		-40...100
Protection		IP 67; IP 68; IP 69K
<b>Tests / approvals</b>		
EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [ANN]		323
Note on approval	factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>	
UL approval	UL Approval no.	J021
<b>Mechanical data</b>		
Weight [g]		306.65
Materials	stainless steel (1.4404 / 316L); PBT	
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles		100 million
Tightening torque [Nm]		35
Process connection	threaded connection G 1 external thread Aseptoflex Vario	
<b>Remarks</b>		
Pack quantity		1 pcs.

## Flush pressure sensor

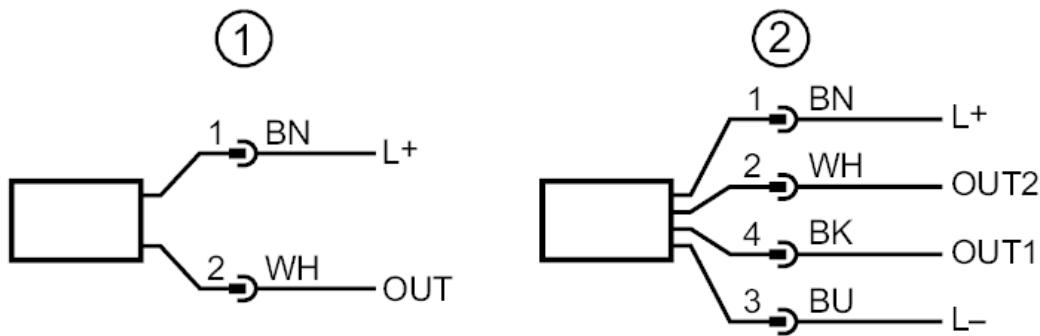
PM-004-REA01-E-ZVG/US

### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



1  
2

connection for 2-wire operation ( analogue )  
connection for 3-wire operation ( analogue / IO-Link )  
OUT1 : IO-Link  
OUT2 : analogue output

### Diagrams and graphs

ambient temperature influence on  
the accuracy

