



## Flush pressure sensor with display

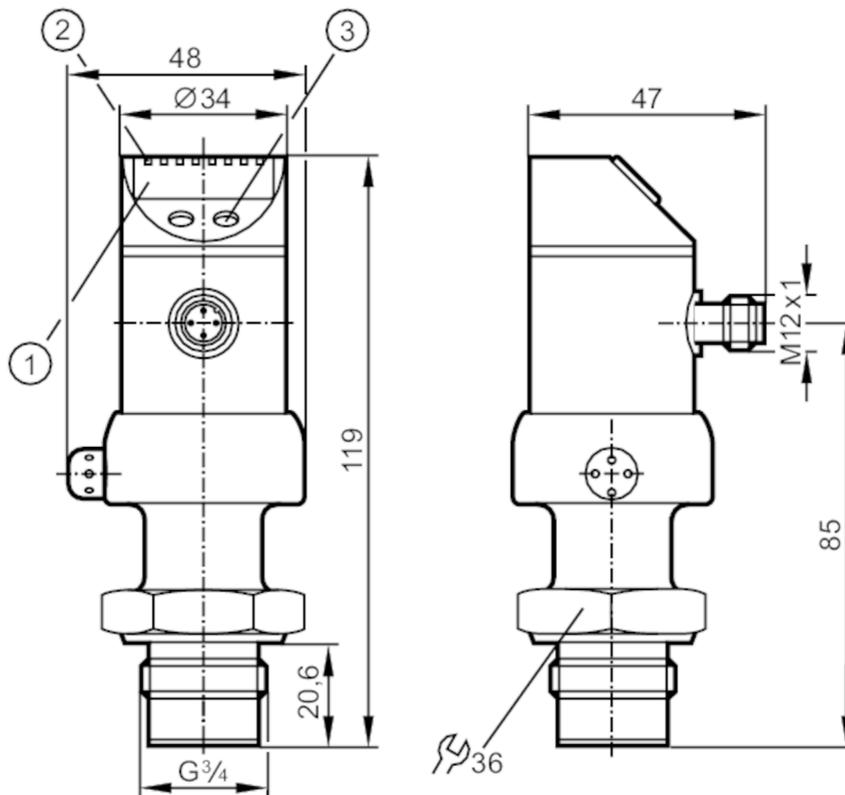
PI-025-REB34-MFRKG/US/ IP

phase-out article

Discontinuation date: 03/31/2024

Alternative articles: PM1503 + E30482 or PI1703

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 LEDs Display unit / switching status
- 3 programming button



### Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection G 3/4 external thread		

### Application

Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Installation	freely rotatable housing 350°		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	200 bar	2900 psi	20 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		



## Flush pressure sensor with display

PI-025-REB34-MFRKG/US/ IP

Electrical data				
Operating voltage	[V]	18...32 DC		
Current consumption	[mA]	< 50		
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Power-on delay time	[s]	0.5		
Integrated watchdog		yes		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analogue signal; (configurable)		
Electrical design		PNP/NPN		
Number of digital outputs		1		
Output function		normally open / normally closed; (parameterisable)		
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	250		
Switching frequency DC	[Hz]	6		
Number of analogue outputs		1		
Analogue current output	[mA]	4...20, invertible; (scalable 1:4)		
Max. load	[Ω]	(U <sub>b</sub> - 10 V) / 20 mA		
Analogue voltage output	[V]	0...10, invertible; (scalable 1:4)		
Min. load resistance	[Ω]	2000		
Short-circuit protection		yes		
Type of short-circuit protection		pulsed		
Overload protection		yes		
Measuring/setting range				
Measuring range		-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Set point SP		-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa
Reset point rP		-1...24.96 bar	-14.4...362.1 psi	-0.1...2.496 MPa
Analogue start point		-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa
Analogue end point		5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa
In steps of		0.02 bar	0.3 psi	0.002 MPa
Factory setting			SP1 = 6.24 bar	rP1 = 5.74 bar
			ASP = 0.00 bar	AEP = 25.00 bar
Accuracy / deviations				
Switch point accuracy	[X21]	< ± 0,2; (Turn down 1:1)		
Repeatability	[X21]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation	[X21]	< ± 0,2; (Turn down 1:1, linearity, incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)		
Linearity deviation	[X21]	< ± 0,15; (Turn down 1:1)		

# PI2993



## Flush pressure sensor with display

PI-025-REB34-MFRKG/US/ IP

Hysteresis deviation [X21]	< ± 0,15; (Turn down 1:1)
Long-term stability [X21]	< ± 0,1; (Turn down 1:1; per year)
Temperature coefficient zero point [X22]	< ± 0,05; (0...70 °C)
Temperature coefficient span [X22]	< ± 0,15; (0...70 °C)

### Response times

Response time [ms]	< 100
Damping process value dAP [s]	0.1...100
Damping for the analogue output dAA [s]	0.1...100
Step response time analogue output [ms]	25

### Software / programming

Parameter setting options	hysteresis / window; normally open / normally closed; switching logic; current/voltage output; Damping; adaptation of displayed values; display can be rotated and switched off; Display unit; zero point; span
---------------------------	---

### Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 69K

### Tests / approvals

EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF [ANN]		163

### Mechanical data

Weight [g]	383
Materials	stainless steel (1.4404 / 316L); PC; PBT; PEI; FKM; PTFE
Materials (wetted parts)	ceramics (99.9 % Al <sub>2</sub> O <sub>3</sub> ); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles	100 million
Process connection	threaded connection G 3/4 external thread

### Displays / operating elements

Display	Display unit	4 x LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	

### Remarks

Notes	phase-out article
Pack quantity	1 pcs.

# PI2993



## Flush pressure sensor with display

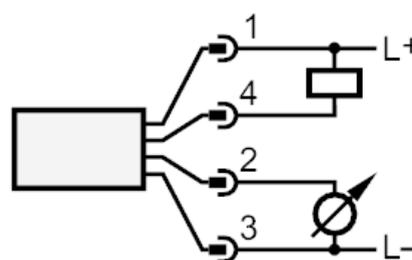
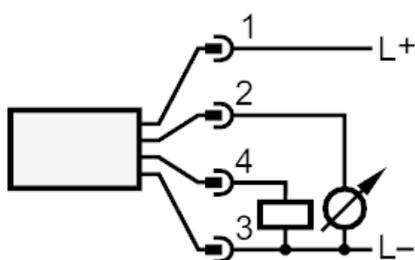
PI-025-REB34-MFRKG/US/ IP

### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



OUT1  
OUT2

switching output  
analogue output