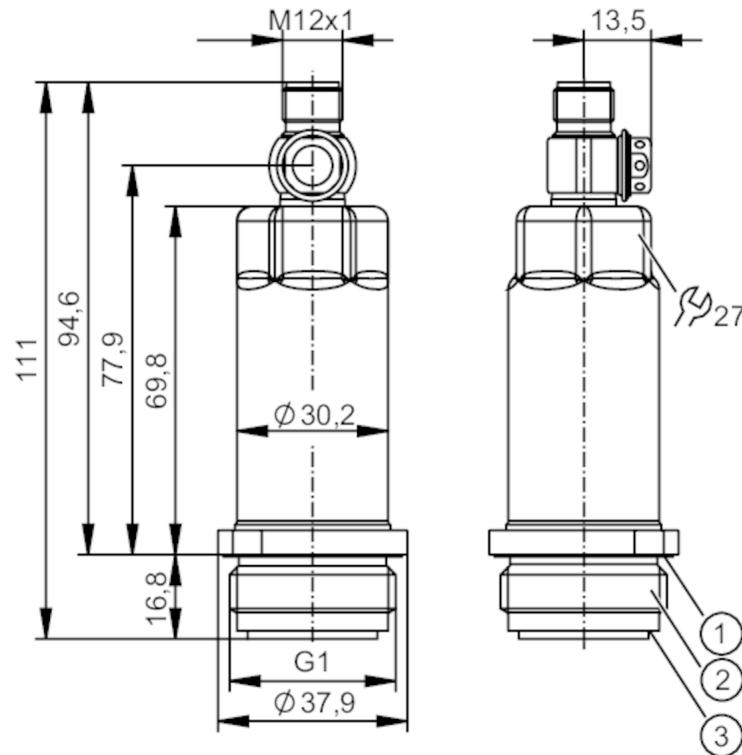


Flush pressure sensor

PM-1,6-REA01-E-ZVG/US



- 1 groove with sealing ring (DIN EN ISO 1179-2)
 2 external thread G1 (Aseptoflex Vario)
 3 groove for sealing ring

ACS CRN EC 1935/2004 EHEDG Certified FCM Reg31 UK

Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-0.1...1.6 bar	-100...1600 mbar	-1.45...23.21 psi -10...160 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

Special feature	Gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	40000 mbar	580 psi	4000 kPa
Pressure rating	15000 mbar	215 psi	1500 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	15		

Electrical data

Operating voltage [V]	18...30 DC
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Flush pressure sensor

PM-1,6-REA01-E-ZVG/US

Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	1		
3-wire				
Current consumption	[mA]	< 45		
Power-on delay time	[s]	0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		analogue signal; IO-Link; (configurable)		
Number of digital outputs		1; (IO-Link)		
Number of analogue outputs		1		
Analogue current output	[mA]	4...20; (scalable)		
Max. load	[Ω]	700; ($U_b = 24 \text{ V}; (U_b - 9 \text{ V}) / 21.5 \text{ mA}$)		
Short-circuit proof		yes		
Overload protection		yes		
Measuring/setting range				
Measuring range	-0.1...1.6 bar	-100...1600 mbar	-1.45...23.21 psi	-10...160 kPa
Analogue start point	-100...1280 mbar	-1.45...18.56 psi	-10...128 kPa	
Analogue end point	220...1600 mbar	3.19...23.21 psi	22...160 kPa	
In steps of	1 mbar	0.01 psi	0.1 kPa	
Factory setting	ASP		0.0 mbar	
	AEP		1600 mbar	
Accuracy / deviations				
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)		
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range		Temperature range	total deviation	
		-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K	
		15...80 °C	Characteristics deviation	
		80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K	
Notes on the accuracy / deviation		for further details see section Diagrams and graphs		

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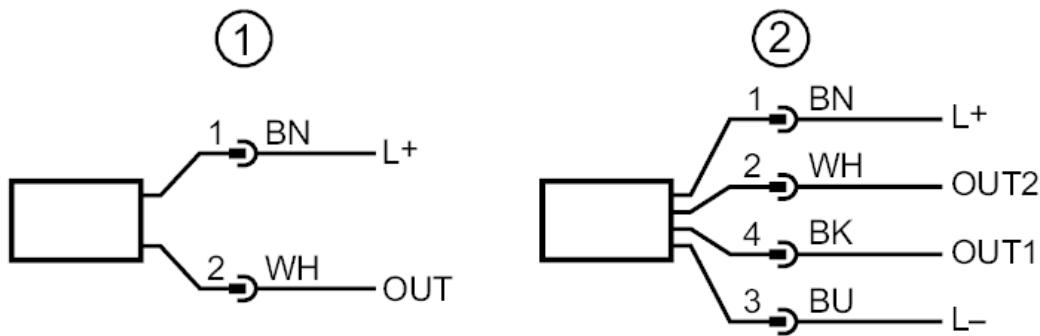
Response times		
Damping for the analogue output dAA	[s]	0...4
2-wire		
Step response time analogue output	[ms]	30
3-wire		
Step response time analogue output	[ms]	7
Interfaces		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Digital Measuring Sensor (0x000A), Identification and Diagnosis (0x4000)
SIO mode		no
Required master port type		A
Process data analogue		3
Min. process cycle time	[ms]	3.2
IO-Link resolution pressure	[mbar]	0.5
IO-Link functions (acyclical)		application specific tag; internal temperature
Supported DeviceIDs		Type of operation
		DeviceID
	default	666
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K
Tests / approvals		
EMC		DIN EN 61000-6-2
		DIN EN 61000-6-3
Shock resistance		DIN EN 60068-2-27
Vibration resistance		DIN EN 60068-2-6
MTTF	[years]	323
Note on approval		factory certificate available as download at www.factory-certificate.ifm
UL approval		UL Approval no. J021
Mechanical data		
Weight	[g]	307.7
Materials		stainless steel (316L/1.4404); PBT
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles		100 million
Tightening torque	[Nm]	35
Process connection		threaded connection G 1 external thread Aseptoflex Vario
Remarks		
Pack quantity		1 pcs.

Flush pressure sensor

PM-1,6-REA01-E-ZVG/US

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated

**Connection**

1

connection for 2-wire operation (analogue)

2

connection for 3-wire operation (analogue / IO-Link)

OUT1 : IO-Link

OUT2 : analogue output

Diagrams and graphsambient temperature influence on
the accuracy