

## Pressure sensor with diagnostic function for pumps

PIM025-RES30-KFPKG/US/ /P

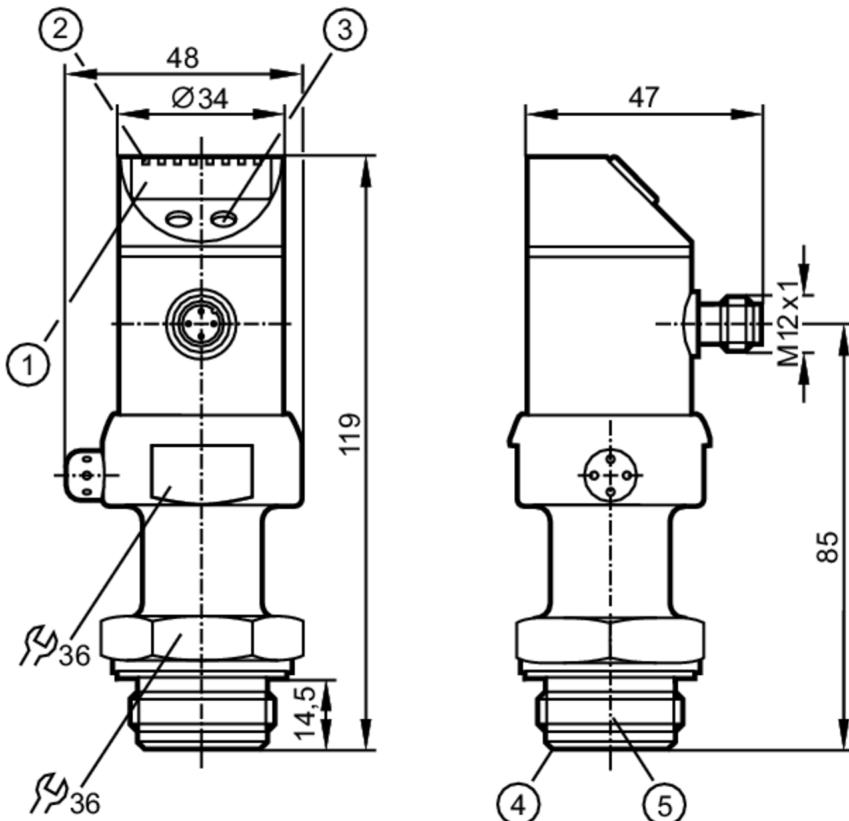
phase-out article

Discontinuation date: 03/31/2024

Alternative articles: PI1003 or PI1703

When selecting an alternative article and accessories please note that technical data may differ!

Please do not use for new projects.  
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 Aseptoflex sealing edge
- 5 Aseptoflex thread



### Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection Aseptoflex external thread Aseptoflex		

### Application

Special feature	Gold-plated contacts
Application	flush mountable for the food and beverage industry
Installation	freely rotatable housing 350°
Media	viscous media and liquids with suspended particles; liquids and gases

# PIM093



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Medium temperature	[°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	350 bar	5070 psi	35 MPa	
Pressure rating	100 bar	1450 psi	10 MPa	
Type of pressure	relative pressure			
No dead space	yes			
<b>Electrical data</b>				
Operating voltage	[V]	18..32 DC		
Current consumption	[mA]	< 50		
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class	III			
Reverse polarity protection	yes			
Power-on delay time	[s]	0.2		
Integrated watchdog	yes			
<b>Inputs / outputs</b>				
Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1			
<b>Outputs</b>				
Total number of outputs	2			
Output signal	switching signal; analogue signal; (configurable)			
Electrical design	PNP			
Number of digital outputs	2			
Output function	normally open / normally closed; (parameterisable)			
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	250		
Switching frequency DC	[Hz]	350		
Notes on switching frequency	[Hz]	OUT2		
Number of analogue outputs	1			
Analogue current output	[mA]	4...20, invertible; (scalable)		
Max. load	[Ω]	(Ub - 10 V) / 20 mA		
Short-circuit protection	yes			
Type of short-circuit protection	pulsed			
Overload protection	yes			
<b>Measuring/setting range</b>				
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa	
Set point SP	-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa	
Reset point rP	-1...24.96 bar	-14.4...362.1 psi	-0.1...2.469 MPa	
Analogue start point	-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa	
Analogue end point	5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa	
In steps of	0.02 bar	0.3 psi	0.002 MPa	
Factory setting	OU1 = Fnc ASP = 0.00 bar			AEP = 25.00 bar
<b>Accuracy / deviations</b>				
Switch point accuracy	< ± 0,2; (Turn down 1:1)			
	[% of the span]			

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Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation	[% of the span]	< ± 0,2; (Turn down 1:1 , linearity, incl. hysteresis and repeatability , limit value setting to DIN EN IEC 62828-1)
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)
Temperature coefficient zero point	[% of the span / 10 K]	< ± 0,15; (0...70 °C)
Temperature coefficient span	[% of the span / 10 K]	< ± 0,1; (0...70 °C)
<b>Response times</b>		
Response time	[ms]	< 2.5
Damping process value dAP	[s]	0...10
Damping for the analogue output dAA	[s]	0...10
Step response time analogue output	[ms]	0.2
<b>Software / programming</b>		
Parameter setting options		zero point; span
<b>Operating conditions</b>		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 69K
<b>Tests / approvals</b>		
EMC		EN 61000-4-2 ESD 4 kV CD / 8 kV AD EN 61000-4-3 HF radiated 10 V/m EN 61000-4-4 Burst 2 kV EN 61000-4-5 Surge 0,5/1 kV EN 61000-4-6 HF conducted 10 V
Shock resistance		DIN IEC 68-2-27 50 g (11 ms)
Vibration resistance		DIN IEC 68-2-6 20 g (10...2000 Hz)
MTTF	[years]	188
<b>Mechanical data</b>		
Weight	[g]	413
Materials		stainless steel (316L/1.4404); PC; PBT; PEI; FKM; PTFE
Materials (wetted parts)		ceramics (99.9 % Al2O3); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles		100 million
Process connection		threaded connection Aseptoflex external thread Aseptoflex

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### Displays / operating elements

Display	Display unit switching status function display measured values	4 x LED, green 2 x LED, yellow alphanumeric display, 4-digit alphanumeric display, 4-digit
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### Remarks

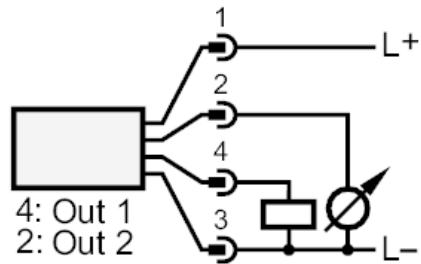
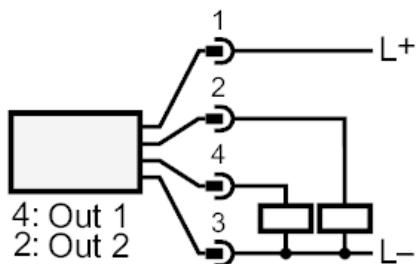
Remarks	pump diagnosis for pumps with constant rotational speed (+/- 10 % deviation of the taught rotational speed) speed range 40...3000 U/min minimum pressure for pump diagnosis 0,5 bar
Notes	The 3-A qualification is only valid if adapters with 3-A qualification are used for installation.
Pack quantity	Please do not use for new projects.; no more adapters available as accessories 1 pcs.

### Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



### Connection



OUT1  
OUT2

pump diagnosis  
pressure monitoring