

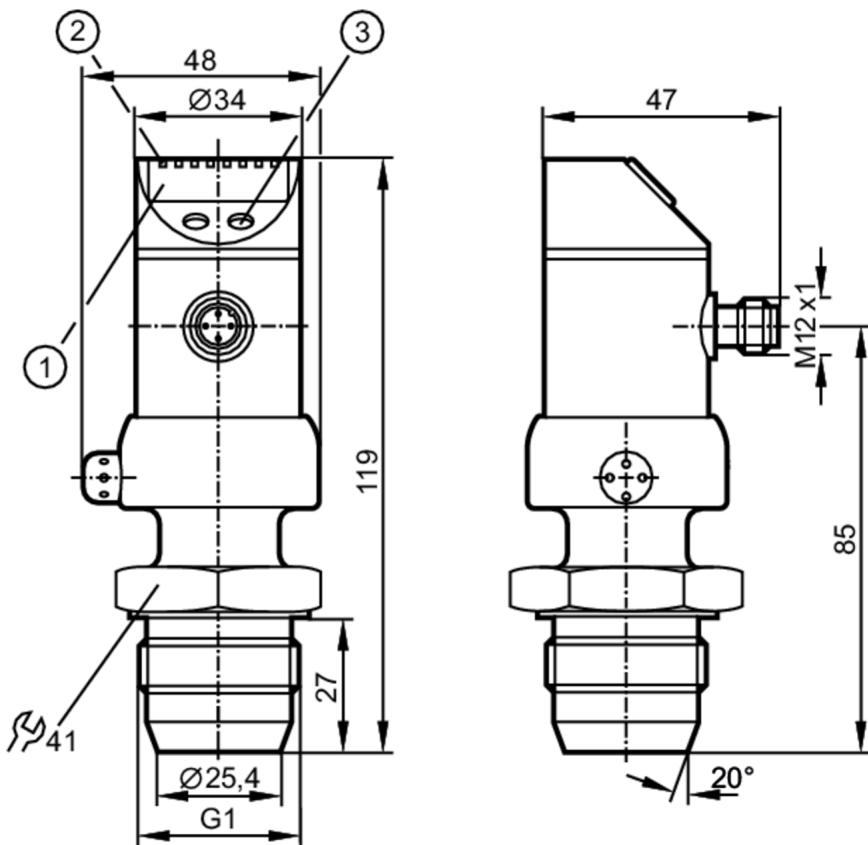
## Flush pressure sensor with display

PI-025-REA01-E-ZVG/US /P

phase-out article

Alternative articles: PI2893 or PI2793

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit  
 2 status LEDs  
 3 programming button



## Product characteristics

Number of inputs and outputs	Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread sealing cone		
<b>Application</b>			
Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Installation	freely rotatable housing 350°		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	350 bar	5070 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Type of pressure	relative pressure		
No dead space	yes		

# PI1693



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Electrical data			
Operating voltage	[V]	20...32 DC	
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Power-on delay time	[s]	0.5	
Switch-on peak current	[mA]	6	
Switch-on peak current duration	[ms]	30	
Integrated watchdog		yes	
Inputs / outputs			
Number of inputs and outputs		Number of analogue outputs: 1	
Outputs			
Total number of outputs		1	
Output signal		analogue signal	
Number of analogue outputs		1	
Analogue current output	[mA]	4...20, invertible; (scalable 1:4)	
Max. load	[Ω]	300	
Overload protection		yes	
Measuring/setting range			
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Analogue start point	-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa
Analogue end point	5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa
In steps of	0.02 bar	0.3 psi	0.002 MPa
Factory setting		ASP = 0.00 bar	AEP = 25.00 bar
Accuracy / deviations			
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation	[% of the span]	< ± 0,2; (Turn down 1:1 , linearity, incl. hysteresis and repeatability , limit value setting to DIN EN IEC 62828-1)	
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Temperature coefficient zero point	[% of the span / 10 K]	< ± 0,05; (0...70 °C)	
Temperature coefficient span	[% of the span / 10 K]	< ± 0,15; (0...70 °C)	
Response times			
Damping for the analogue output dAA	[s]	0.1...100	
Max. response time analogue output	[ms]	40	

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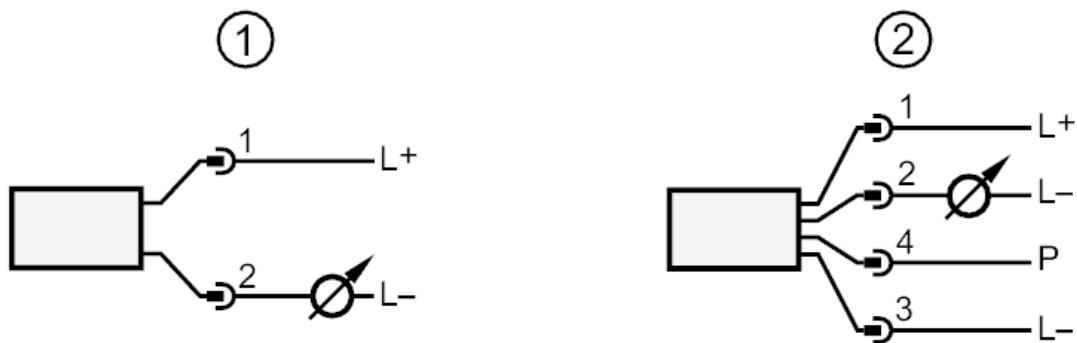
Software / programming		
Parameter setting options		zero point; span
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 69K
Tests / approvals		
EMC		EN 61000-4-2 ESD EN 61000-4-3 HF radiated EN 61000-4-4 Burst EN 61000-4-5 Surge EN 61000-4-6 HF conducted
Shock resistance		DIN IEC 68-2-27
Vibration resistance		DIN IEC 68-2-6
MTTF	[years]	238
Mechanical data		
Weight	[g]	437.6
Materials		stainless steel (316L/1.4404); PC; PBT; PEI; FKM; PTFE
Materials (wetted parts)		ceramics (99.9 % Al <sub>2</sub> O <sub>3</sub> ); stainless steel (316L/1.4435); surface characteristics: Ra < 0.4 / Rz 4; PTFE
Min. pressure cycles		100 million
Process connection		threaded connection G 1 external thread sealing cone
Displays / operating elements		
Display		Display unit function display measured values
Display unit		4 x LED, green alphanumeric display, 4-digit alphanumeric display, 4-digit
		bar; psi; MPa; % of the span
Remarks		
Remarks		The 3-A qualification is only valid if adapters with 3-A qualification are used for installation.
Pack quantity		1 pcs.
Electrical connection		
Connector: 1 x M12; coding: A; Contacts: gold-plated		



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### Connection



- 1: normal operation  
2: programming operation (P = communication via EPS / FDT interface)