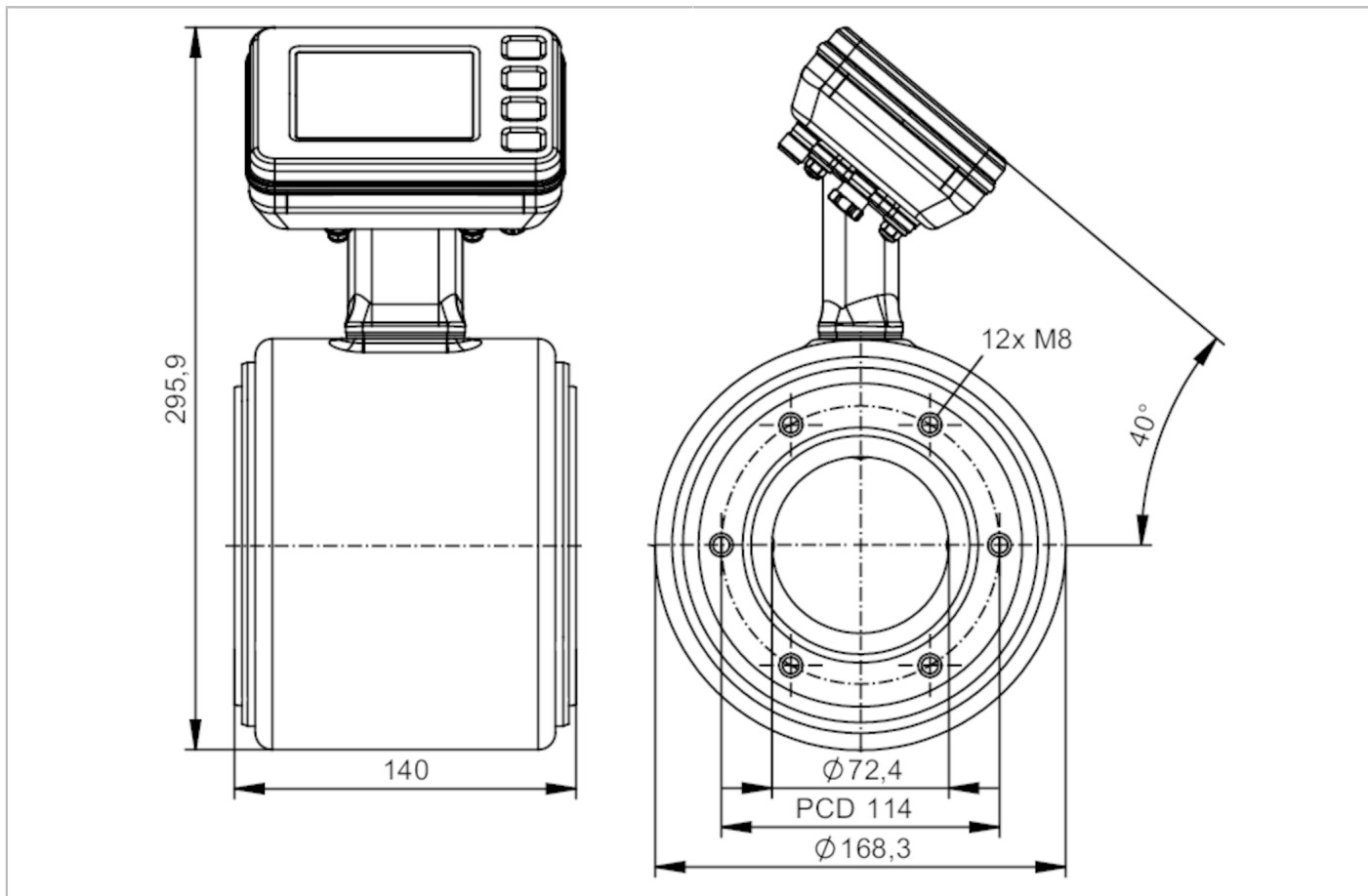


SMF621



Magnetic-inductive flow meter

SMG80KGFFRKG/USD



Product characteristics	
Measuring range	30...3000 l/min 1800...180000 l/h 8...792.5 gpm 0.32...32.64 ft/s
Nominal diameter	DN80 (3")
Process connection	ifm-specific device flange
Application	
Special feature	Gold-plated contacts
Application	food and beverage industry
Media	conductive liquids; water; hydrous media
Note on media	food products such as beer, milk, fruit juices, soft drinks, ketchup, yoghurt, yoghurt toppings, ice cream conductivity: $\geq 5 \mu\text{S/cm}$
Medium temperature	[°C] -20...150
Medium temperature	[°F] -4...302
Min. bursting pressure	543.75 psi 3.75 MPa
Pressure rating	362.5 psi 2.5 MPa
Electrical data	
Operating voltage	[V] 18...32 DC
Current consumption	[mA] 250; (24V)
Protection class	III
Reverse polarity protection	yes

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Power-on delay time	[s]	< 5			
Measuring principle		magnetic-inductive			
Inputs / outputs					
Total number of inputs and outputs		2			
Inputs					
Inputs		OUT2	external totaliser reset		
Outputs					
Total number of outputs		2			
Output signal		OUT1	pulse signal; totaliser switching signal; diagnostic signal; IO-Link		
		OUT2	analogue signal; pulse signal; totaliser switching signal; diagnostic signal		
Electrical design		PNP/NPN			
Pulse output		flow rate meter			
Short-circuit protection		yes			
Type of short-circuit protection		pulsed			
Overload protection		yes			
Analogue					
Number of analogue outputs		1			
Analogue current output	[mA]	4...20; (skalierbar)			
Max. load	[Ω]	500			
Resolution of analogue output		0.38 μA			
Digital					
Number of digital outputs		2			
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	0...10000			
Measuring/setting range					
Measuring range		30...3000 l/min	1800...180000 l/h	8...792.5 gpm	0.32...32.64 ft/s
Display range		-3600...3600 l/min	-216000...216000 l/h	-951.02...951.02 gpm	-39.4...39.4 ft/s
Resolution		0.1 l/min	200 l/h	0.01 gpm	0.01 ft/s
Note on factory setting		0...243,15 gpm			
Analogue start point ASP		0...2400 l/min	0...144000 l/h	0...778.08 gpm	0...26.24 ft/s
Analogue end point AEP		600...3000 l/min	36000...180000 l/h	194.52...972.6 gpm	6.56...32.8 ft/s
Low flow cut-off LFC		0...2400 l/min	0...144000 l/h	0...778.08 gpm	0...26.24 ft/s
Pulse length	[s]	0.002...2			
Pulse value		0.005...99990000 l			
Temperature monitoring					
Measuring range	[°C]	-20...150			
Measuring range	[°F]	-4...302			
Display range	[°C]	-20...150			
Display range	[°F]	-4...302			

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Resolution	[°C]	0.01
Resolution	[°F]	0.1
Analogue start point	[°C]	-20...116
Analogue start point	[°F]	-4...240.8
Analogue end point	[°C]	14...150
Analogue end point	[°F]	57.2...302

Conductivity monitoring		
Measuring range	[μS/cm]	100...100000
Display range	[μS/cm]	0...100000
Resolution	[μS/cm]	1
Analogue start point	[μS/cm]	0...80000
Analogue end point	[μS/cm]	20000...100000

Accuracy / deviations

Volumetric flow monitoring		
Accuracy (in the measuring range)	with optional factory calibration (available from 2025)	± (0,2 % MW + 2 mm/s)
	standard	± (0,5 % MW + 1,5 mm/s)
Repeatability		0,1% MW

Temperature monitoring		
Accuracy	[K]	± 1
Repeatability	[K]	± 0,5

Conductivity monitoring		
Accuracy (in the measuring range)	in the range of 100...20000 μS/cm	±10% MW
	in the range of 20000...100000 μS/cm	±20% MW
Repeatability		± 5% MW

Response times

Volumetric flow monitoring		
Response time	[s]	< 0.3
Damping process value dAP	[s]	0...5

Temperature monitoring		
Response time	[s]	< 3; (flow velocity: ≥ 0,5m/s)

Conductivity monitoring		
Response time	[s]	< 2

Software / programming

Diagnostic functions		direction of flow detection; liquid detection
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Interfaces

Communication interface		IO-Link
Transmission type		COM3 (230,4 kBaud)
IO-Link revision		1.1.3
SDCI standard		IEC 61131-9
Profiles	Function class	Designation
	0x4000	Identification and Diagnosis
	0x001B	Measuring and Switching Sensor, floating point, 4 channel

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SIO mode		yes
Required master port type		A
Process data analogue		6
Process data binary		8
Min. process cycle time	[ms]	1.9
IO-Link process data (cyclical)	function	bit length
	totaliser	32
	flow	32
	temperature	32
	conductivity	32
	status	4
IO-Link functions (acyclical)	binary switching information	8
	direction of flow detection; totaliser; Speicher; operating hours counter; internal temperature; simulation function	

Operating conditions

Ambient temperature	[°C]	-20...65
Ambient temperature	[°F]	-4...149
Storage temperature	[°C]	-20...80
Storage temperature	[°F]	-4...176
Protection		IP 67; IP 69

Tests / approvals

EMC	DIN 61326-1	
Shock resistance	DIN IEC 68-2-27	20 g (18ms)
Vibration resistance	DIN IEC 68-2-6	5 g (10...2000Hz)
MTTF	[years]	81
Pressure Equipment Directive	Sound engineering practice; can be used for group 2 fluids; group 1 fluids on request	

Mechanical data

Weight	[g]	7630.9
Inlet pipe length		5 x DN
Outlet pipe length		2 x DN
Materials	housing: stainless steel (316L/1.4404); flange: stainless steel (304/1.4301); electronics fixture: stainless steel (304/1.4301); electronics: stainless steel (316L/1.4404); Display: polysulfane; Display-Sealing: FKM; LED ring: PP	
Materials (wetted parts)	Pipe section: PFA; electrodes: stainless steel (316L/1.4435)	
Nominal diameter		DN80 (3")
Process connection		ifm-specific device flange
Surface characteristics Ra/Rz of the wetted parts		≤ 0.4 µm

Displays / operating elements

Factory setting	gpm; °F; µS/cm	
Display	process value	full graphics TFT display, multi-colour 3,5" 320 x 240 Pixel
		display layouts: 4
		display rotation: 4 x 90°
	operating status	LED ring, three-colour
Display unit	l/min; l/h; hl/min; hl/h; m³/min; m³/h; m/s; gpm; gph; ft/s; °C; °F; µS/cm; S/m; ms/cm	

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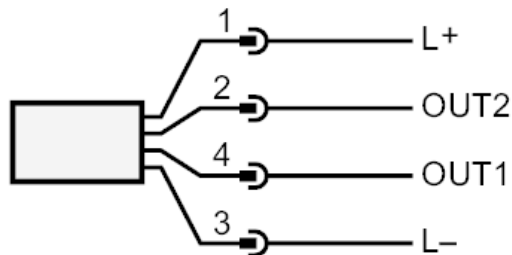
Language	German; English; Spanish; French; Italian; Japanese; Korean; Portuguese; Chinese	
Operating elements	4	capacitive pushbuttons
Remarks		
Remarks	MW = measured value MEW = Final value of the measuring range pulse and totaliser signal are only available for one of the two outputs reference conditions : water , 15...35 °C, inlet pipe length: 10 x DN, outlet pipe length: 5 x DN	
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



- | | |
|----|--------------------|
| 1: | L+ |
| 2: | OUT2 DO, AO, reset |
| 3: | L- |
| 4: | OUT1 DO, IO-Link |