

PM1603



Flush pressure sensor

PM-025-REA01-E-ZVG/US



- 1 groove with sealing ring (DIN EN ISO 1179-2)
- 2 G1 sealing cone external thread



ACS



CRN



EC 1935/2004

EHEDG

Tested

FCM



Reg31

UK

CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread sealing cone		

Application

Special feature	Gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	45		



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Electrical data			
Operating voltage	[V]	18...30 DC	
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	1	
3-wire			
Current consumption	[mA]	< 45	
Power-on delay time	[s]	0.5	
Inputs / outputs			
Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1		
Outputs			
Total number of outputs	2		
Output signal	analogue signal; IO-Link; (configurable)		
Number of digital outputs	1; (IO-Link)		
Number of analogue outputs	1		
Analogue current output	[mA]	4...20; (scalable)	
Max. load	[Ω]	700; (Ub = 24 V; (Ub - 9 V) / 21.5 mA)	
Short-circuit proof	yes		
Overload protection	yes		
Measuring/setting range			
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Analogue start point	-1...20 bar	-14.6...290 psi	-0.1...2 MPa
Analogue end point	4...25 bar	58...362.6 psi	0.4...2.5 MPa
In steps of	0.01 bar	0.2 psi	0.001 MPa
Factory setting	ASP = 0.00 bar	AEP = 25.00 bar	
Accuracy / deviations			
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)	
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K



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Notes on the accuracy /
deviation

for further details see section Diagrams and graphs

Response times

Damping for the analogue output dAA	[s]	0...4
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2-wire

Step response time analogue output	[ms]	30
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3-wire

Step response time analogue output	[ms]	7
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Interfaces

Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Digital Measuring Sensor (0x000A), Identification and Diagnosis (0x4000)	
SIO mode	no	
Required master port type	A	
Process data analogue	3	
Min. process cycle time	[ms]	3.2
IO-Link resolution pressure	[bar]	0.005
IO-Link process data (cyclical)	function	bit length
	pressure	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	Type of operation	DeviceID
	default	660

Operating conditions

Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection	IP 67; IP 68; IP 69K	

Tests / approvals

EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	323
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL Approval no.	J022

Mechanical data

Weight	[g]	340.1
Materials	stainless steel (316L/1.4404); PBT	
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles	100 million	

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Tightening torque	[Nm]	20
Process connection	threaded connection G 1 external thread sealing cone	
Remarks		
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



- 1
- connection for 2-wire operation (analogue)
- 2
- connection for 3-wire operation (analogue / IO-Link)
OUT1 : IO-Link
OUT2 : analogue output



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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation