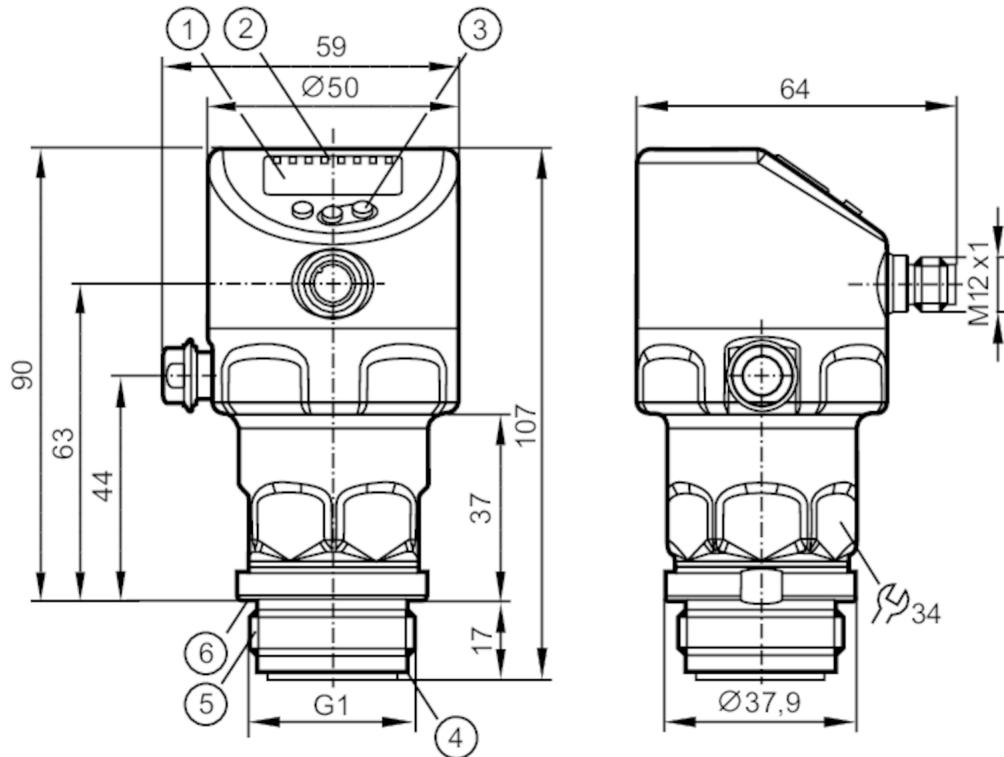


## Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)

ACS EC 1935/2004 EHEDG Certified Reg31

**Product characteristics**

Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1		
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

**Application**

Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]		-25...150	
Min. bursting pressure	250 bar	3625 psi	25 MPa
Pressure rating	75 bar	1085 psi	7.5 Mpa
Vacuum resistance [mbar]		-1000	
Type of pressure	relative pressure; vacuum		
No dead space	yes		

## Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

<b>Electrical data</b>		
Min. insulation resistance	[MΩ]	100; (500 V DC)
Protection class		III
Reverse polarity protection		yes
Integrated watchdog		yes
2-wire		
Operating voltage	[V]	20...30 DC
Current consumption	[mA]	3.5...21.5
Power-on delay time	[s]	< 1
3-wire		
Operating voltage	[V]	18...30 DC
Current consumption	[mA]	5...45; (430 bei max. Laststrom)
Power-on delay time	[s]	< 0.5
<b>Inputs / outputs</b>		
Number of inputs and outputs		Number of digital outputs: 2; Number of analogue outputs: 1
<b>Outputs</b>		
Total number of outputs		2
Output signal		switching signal; analogue signal; IO-Link
Electrical design		PNP/NPN
Number of digital outputs		2
Output function		normally open / normally closed; (parameterisable)
Number of analogue outputs		1
Analogue current output	[mA]	4...20, invertible; (scalable)
Short-circuit protection		yes
Type of short-circuit protection		pulsed
Overload protection		yes
2-wire		
Max. load	[Ω]	300
3-wire		
Max. voltage drop switching output DC	[V]	2
Permanent current rating of switching output DC	[mA]	100
Switching frequency DC	[Hz]	125
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)

## Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

<b>Measuring/setting range</b>											
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa								
Set point SP	-0.98...16 bar	-14.2...232.1 psi	-0.098...1.6 MPa								
Reset point rP	-1...15.98 bar	-14.5...231.7 psi	-0.1...1.598 MPa								
Analogue start point	-1...12.8 bar	-14.5...185.6 psi	-0.1...1.28 MPa								
Analogue end point	2.2...16 bar	31.9...232.1 psi	0.22...1.6 MPa								
Min. difference between SP and rP	0.03 bar	0.4 psi	0.003 MPa								
In steps of	0.01 bar	0.1 psi	0.001 MPa								
Factory setting		SP1 = 4.00bar SP2 = 12.00 bar ASP = 0.00 bar dAP = 0.06 s	rP1 = 3.68 bar rP2 = 11.68 bar AEP = 16.00 bar dAA = 0.06 s								
<b>Temperature monitoring</b>											
Measuring range	-25...150 °C		-13...302 °F								
<b>Accuracy / deviations</b>											
Notes on the accuracy / deviation	for further details see section Diagrams and graphs										
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)										
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)										
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)										
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)										
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)										
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)										
Total deviation over temperature range	<table border="1"> <thead> <tr> <th>Temperature range</th><th>total deviation</th></tr> </thead> <tbody> <tr> <td>-25...15 °C</td><td>Characteristics deviation ± 0,05 % der Spanne / 10 K</td></tr> <tr> <td>15...80 °C</td><td>Characteristics deviation</td></tr> <tr> <td>80...150 °C</td><td>Characteristics deviation ± 0,1 % der Spanne / 10 K</td></tr> </tbody> </table>			Temperature range	total deviation	-25...15 °C	Characteristics deviation ± 0,05 % der Spanne / 10 K	15...80 °C	Characteristics deviation	80...150 °C	Characteristics deviation ± 0,1 % der Spanne / 10 K
Temperature range	total deviation										
-25...15 °C	Characteristics deviation ± 0,05 % der Spanne / 10 K										
15...80 °C	Characteristics deviation										
80...150 °C	Characteristics deviation ± 0,1 % der Spanne / 10 K										
<b>Temperature monitoring</b>											
Accuracy	[K]	± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))									
Repeatability	[K]	± 0,2									
Resolution	[K]	0.2									
<b>Response times</b>											
Damping process value dAP	[s]	0...99.99									
Damping for the analogue output dAA	[s]	0...99.99									
<b>2-wire</b>											
Step response time analogue output	[ms]	30									

## Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ IP

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analogue output	[ms]	7
Temperature monitoring		
Dynamic response T05 / T09	[s]	< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)
<b>Interfaces</b>		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)
SIO mode		yes
Required master port type		A
Min. process cycle time	[ms]	5.6
IO-Link resolution pressure	[bar]	0.0005
IO-Link resolution temperature	[K]	0.2
IO-Link process data (cyclical)	function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)		
application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter		
Supported DeviceIDs	Type of operation	DeviceID
	Default	1147 d
<b>Operating conditions</b>		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 68; IP 69K
<b>Tests / approvals</b>		
EMC		DIN EN 61326-1
Shock resistance		DIN EN 60068-2-27
Vibration resistance		DIN EN 60068-2-6
MTTF	[years]	214
Note on approval	factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>	
<b>Mechanical data</b>		
Weight	[g]	357.8
Materials	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA	
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles		100 million
Tightening torque	[Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario	

**Flush pressure sensor with display**

PI-016-REA01-MFRKG/US/ /P

**Displays / operating elements**

Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit

Display unit

bar; psi; MPa

**Remarks**

Pack quantity

1 pcs.

**Electrical connection**

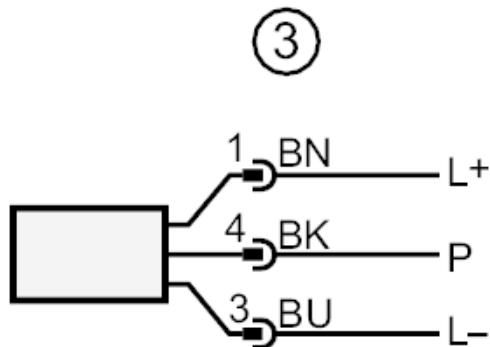
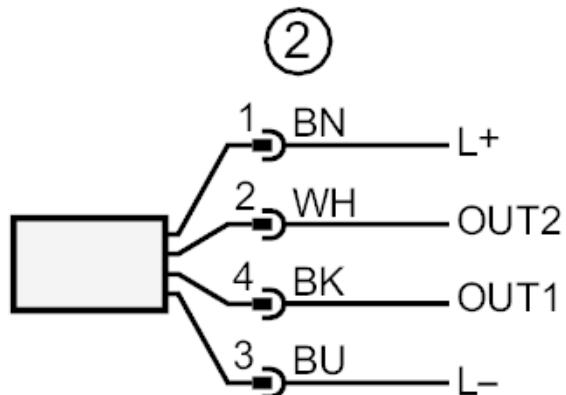
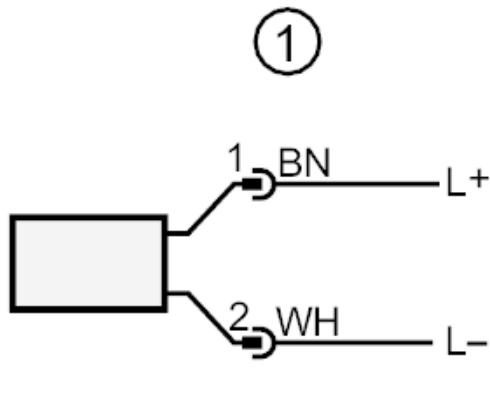
Connector: 1 x M12; coding: A; Contacts: gold-plated



## Flush pressure sensor with display

PI-016-REA01-MFRKG/USI /P

## Connection



- |      |   |
|------|---|
| 1    | connection for 2-wire operation   |
| 2    | connection for 3-wire operation   |
| OUT1 | switching output / IO-Link  |
| OUT2 | switching output / analogue output  |
| 3    | connection for IO-Link parameter setting (P = communication via IO-Link)<br>colours to DIN EN 60947-5-2<br>Core colours |
| BK = | black   |
| BN = | brown   |
| BU = | blue  |
| WH = | white   |

## Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

## Diagrams and graphs

ambient temperature influence on  
the accuracy

