

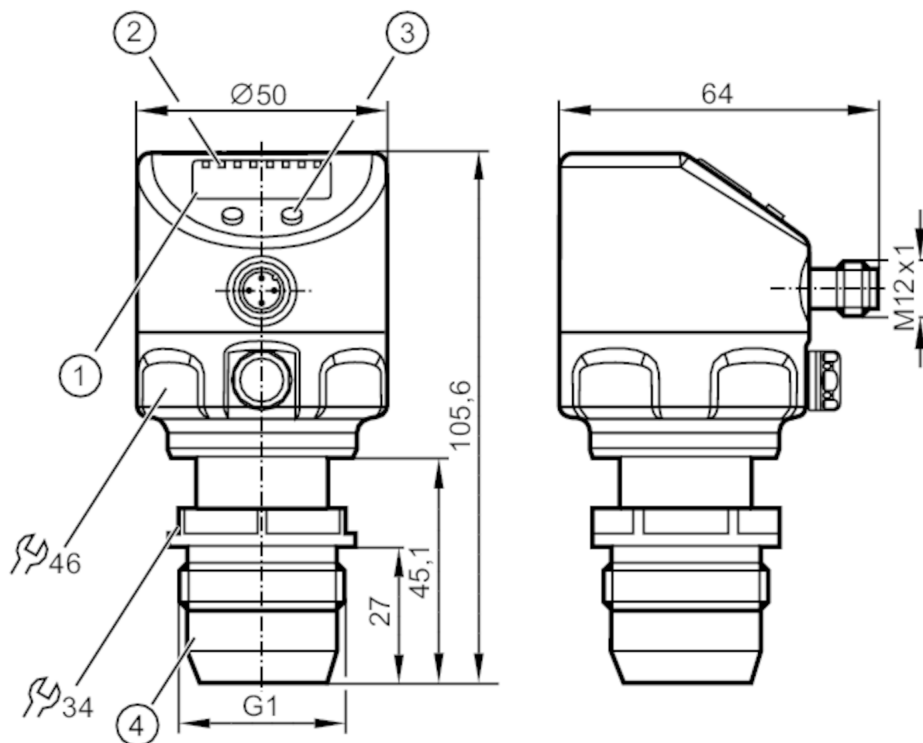


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP

Alternative articles: PI1817

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 G 1 sealing cone external thread

ACS CRN EC 1935/2004 EHEDG Tested FCM IO-Link

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1			
Measuring range	-0.1...1.6 bar	-100...1600 mbar	-1.46...23.2 psi	-10...160 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			

Application

Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	40000 mbar	580 psi	4000 kPa
Pressure rating	15000 mbar	215 psi	1500 kPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	15		



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Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...32 DC		
Current consumption	[mA]	3.6...21		
Power-on delay time	[s]	1		
3-wire				
Operating voltage	[V]	18...32 DC		
Current consumption	[mA]	< 45		
Power-on delay time	[s]	0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analogue outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analogue signal; IO-Link; (configurable)		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / normally closed; (parameterisable)		
Number of analogue outputs		1		
Analogue current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		pulsed		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	250		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 20 mA		
Measuring/setting range				
Measuring range		-0.1...1.6 bar	-100...1600 mbar	-1.46...23.2 psi -10...160 kPa
Set point SP		-96...1600 mbar	-1.4...23.2 psi	-9.6...160 kPa
Reset point rP		-100...1598 mbar	-1.44...23.16 psi	-10...159.8 kPa
Analogue start point		-100...1200 mbar	-1.46...17.42 psi	-10...120 kPa
Analogue end point		300...1600 mbar	4.34...23.2 psi	30...160 kPa
In steps of		2 mbar	0.02 psi	0.2 kPa



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Factory setting	SP1 = 0.4 bar	rP1 = 0.368 bar
	SP2 = 1.2 bar	rP2 = 1.168 bar
	ASP = 0.0 bar	AEP = 1.6 bar

Accuracy / deviations

Switch point accuracy [% of the span]	$< \pm 0,2$; (Turn down 1:1)
Repeatability [% of the span]	$< \pm 0,1$; (with temperature fluctuations $< 10\text{ K}$; Turn down 1:1)
Characteristics deviation [% of the span]	$< \pm 0,2$; (Turn down 1:1, linearity, incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	$< \pm 0,15$; (Turn down 1:1)
Hysteresis deviation [% of the span]	$< \pm 0,15$; (Turn down 1:1)
Long-term stability [% of the span]	$< \pm 0,1$; (Turn down 1:1; per year)
Temperature coefficient zero point [% of the span / 10 K]	$< \pm 0,05$; (0...70 °C)
Temperature coefficient span [% of the span / 10 K]	$< \pm 0,15$; (0...70 °C)

Response times

Damping process value dAP [s]	0...30
Damping for the analogue output dAA [s]	0.01...99.99
2-wire	
Step response time analogue output [ms]	45
3-wire	
Min. response time of switching output (dAP) [ms]	3
Step response time analogue output [ms]	7

Interfaces

Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.0	
Profiles	no profile	
SIO mode	yes	
Required master port type	A	
Process data analogue	1	
Process data binary	2	
Min. process cycle time [ms]	2.3	
Supported DeviceIDs	Type of operation	DeviceID
	default	727

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100



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Protection	IP 67; IP 68; IP 69K
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Tests / approvals

EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF [years]	154	
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL Approval no.	J019
	File number UL	E174189

Mechanical data

Weight [g]	380.5
Materials	stainless steel (316L/1.4404); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles	100 million
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.

Displays / operating elements

Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; psi; inH ₂ O; mWS; % of the span	

Remarks

Pack quantity	1 pcs.
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Electrical connection

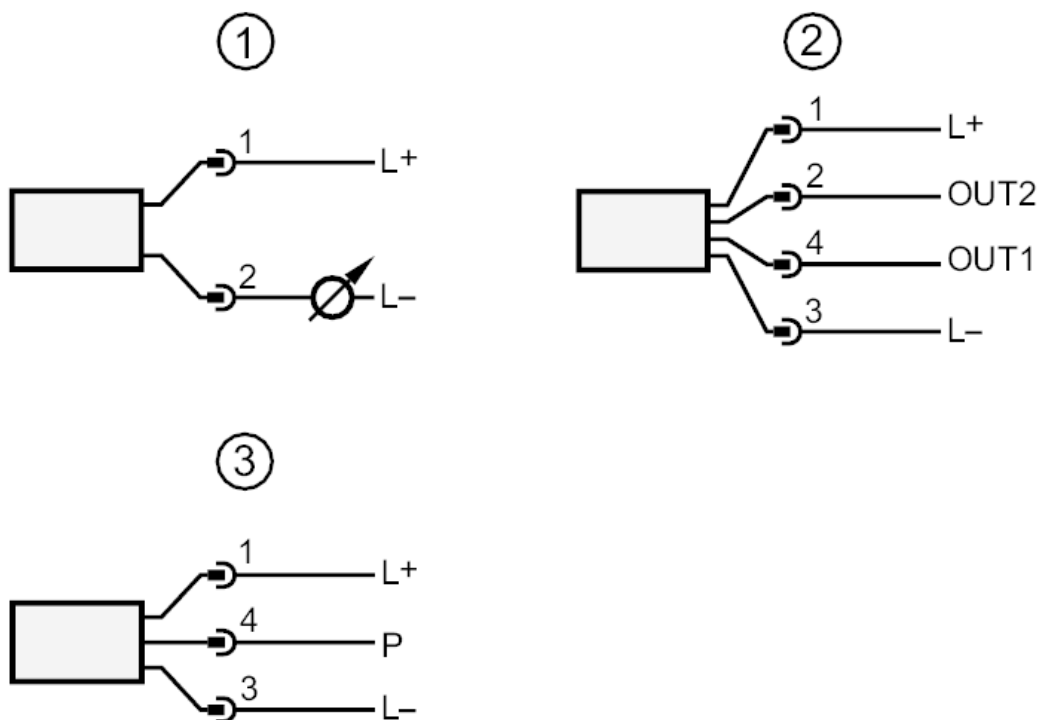
Connector: 1 x M12; coding: A; Contacts: gold-plated



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Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation :
- OUT1 switching output
- OUT2 switching output
- analogue output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)