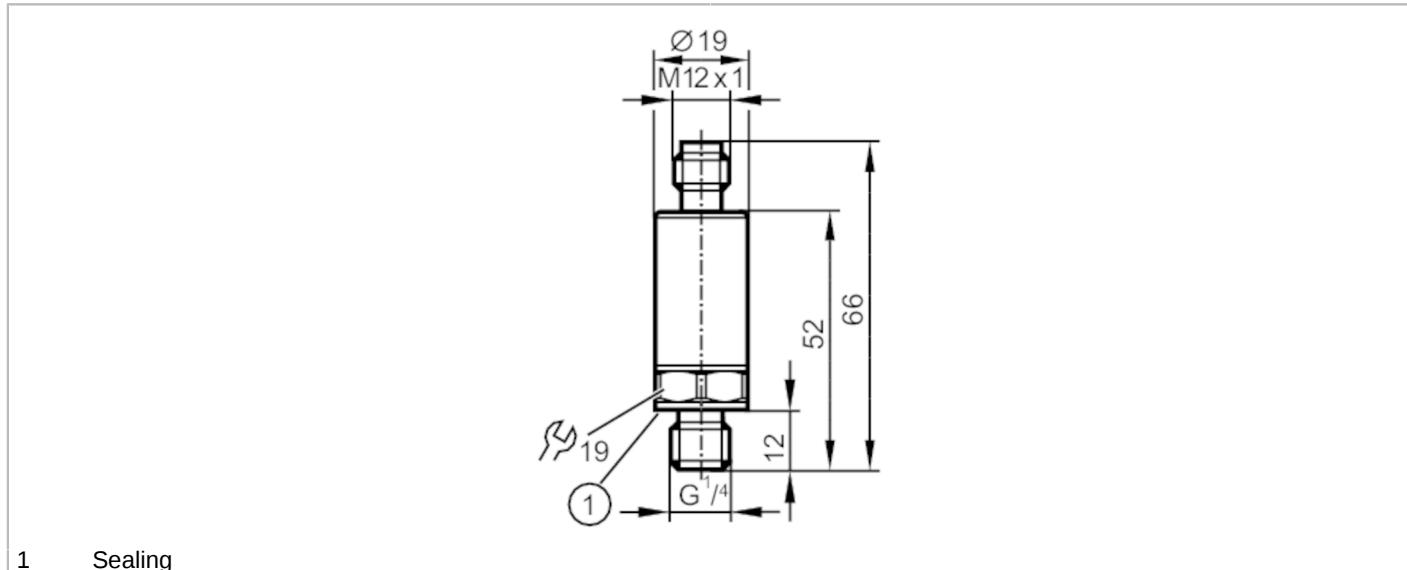


# PV8003



## Pressure switch with IO-Link

PV-025-SEG14-UFRVG/USI /



1 Sealing



### Product characteristics

Number of inputs and outputs	Number of digital outputs: 2		
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1/4 external thread (DIN EN ISO 1179-2); internal thread:M5		

### Application

Measuring element	metallic thin film cell		
Application	for industrial applications		
Media	liquids and gases		
Medium temperature [°C]	-40...90		
Min. bursting pressure	600 bar	8700 psi	60 MPa
Pressure rating	65 bar	940 psi	6.5 MPa
Note on pressure rating	static		
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure		

### Electrical data

Operating voltage [V]	18...30 DC		
Current consumption [mA]	< 15		
Min. insulation resistance [MΩ]	100; (500 V DC)		
Protection class	III		
Reverse polarity protection	yes		
Power-on delay time [s]	< 0.3		

### Inputs / outputs

Number of inputs and outputs	Number of digital outputs: 2		
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### Outputs

Total number of outputs	2		
Output signal	switching signal; IO-Link; (configurable)		
Electrical design	PNP/NPN		

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## Pressure switch with IO-Link

PV-025-SEG14-UFRVG/USI /

Number of digital outputs	2		
Output function	normally open / normally closed; (parameterisable)		
Max. voltage drop switching output DC [V]	2		
Permanent current rating of switching output DC [mA]	100		
Switching frequency DC [Hz]	< 130		
Short-circuit protection	yes		
Type of short-circuit protection	pulsed		
Overload protection	yes		
<b>Measuring/setting range</b>			
Measuring range	-1...25 bar	-14.6...362.6 psi	-0.1...2.5 MPa
Set point SP	-0.75...25 bar	-10.8...362.6 psi	-0.075...2.5 MPa
Reset point rP	-0.87...24.88 bar	-12.7...360.8 psi	-0.087...2.488 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa
Factory setting	SP1 = 6.25 bar SP2 = 18.75 bar dS1/dS2 = 0 ms coF = 0 %	rP1 = 5.75 bar rP2 = 18.25 bar dr1/dr2 = 0 ms P-n = PnP	ou1 = Hno; ou2 = Hno; dAP= 60 ms
<b>Temperature monitoring</b>			
Measuring range	-40...90 °C	-40...194 °F	
Set point SP	-38...90 °C	-36.4...194 °F	
Reset point rP	-40...88 °C	-40...190.4 °F	
In steps of	0.1 °C	0.1 °F	
<b>Accuracy / deviations</b>			
Switch point accuracy [% of the span]	< ± 0,5 (nach DIN EN 61298-2)		
Repeatability [% of the span]	< ± 0,05; (with temperature fluctuations < 10 K)		
Characteristics deviation [% of the span]	< ± 0,5; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)		
Linearity deviation [% of the span]	< ± 0,1 (BFSL) / < ± 0,2 (LS)		
Hysteresis deviation [% of the span]	< ± 0,2		
Long-term stability [% of the span]	< ± 0,1; (per 6 months)		
Temperature coefficient zero point [% of the span / 10 K]	< 0,1 (-25...90 °C) / < 0,2 (-40...-25 °C)		
Temperature coefficient span [% of the span / 10 K]	< 0,1 (-25...90 °C) / < 0,2 (-40...-25 °C)		
<b>Temperature monitoring</b>			
Accuracy [K]	± 2 K + (0.1 x (ambient temperature - medium temperature))		
Notes on the accuracy / deviation	temperature range -10 to 80 °C		
<b>Response times</b>			
Response time [ms]	< 3		

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## Pressure switch with IO-Link

PV-025-SEG14-UFRVG/USI /

Temperature monitoring		
Dynamic response T05 / T09 [s]		< 80 / < 210 ( under ifm reference conditions )
<b>Software / programming</b>		
Parameter setting options		hysteresis / window; normally open / normally closed; switching logic; switch-on/switch-off delay; Damping
<b>Interfaces</b>		
Communication interface		IO-Link
Transmission type		COM2 (38,4 kBaud)
IO-Link revision		1.1
SDCI standard		IEC 61131-9
Profiles		Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)
SIO mode		yes
Required master port type		A
Process data analogue		5
Process data binary		2
Min. process cycle time [ms]		4.5
IO-Link resolution pressure [bar]		0.01
IO-Link resolution pressure [MPa]		0.001
IO-Link resolution temperature [K]		0.2
IO-Link process data (cyclical)	<b>function</b> pressure temperature device status binary switching information	<b>bit length</b> 16 16 4 2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; Temperature peak counter	
Supported DeviceIDs	<b>Type of operation</b> default	<b>DeviceID</b> 1211
<b>Operating conditions</b>		
Ambient temperature [°C]		-40...90
Storage temperature [°C]		-40...100
Protection		IP 67; IP 69K
<b>Tests / approvals</b>		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	500 g (1 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]		668
UL approval	UL Approval no.	J037
	File number UL	E174189
Pressure Equipment Directive	Sound engineering practice; can be used for group 2 fluids; group 1 fluids on request	
<b>Mechanical data</b>		
Weight [g]		56.3
Materials	stainless steel (630/1.4542/17-4 PH); stainless steel (316L/1.4404); PEI	
Materials (wetted parts)	stainless steel (303/1.4305); stainless steel (630/1.4542/17-4 PH)	

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## Pressure switch with IO-Link

PV-025-SEG14-UFRVG/USI /

Min. pressure cycles	60 million; (at 1.2 times nominal pressure)
Tightening torque [Nm]	25...35; (recommended tightening torque; depends on lubrication, seal and pressure rating)
Process connection	threaded connection G 1/4 external thread (DIN EN ISO 1179-2); internal thread:M5
Process connection sealing	FKM (DIN EN ISO 1179-2)
Restrictor element integrated	yes

## Remarks

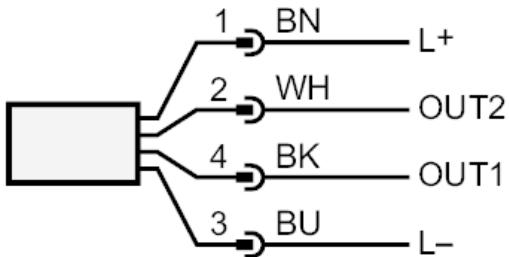
Remarks	BFSL = Best Fit Straight Line LS = limit value setting
Pack quantity	1 pcs.

## Electrical connection

Connector: 1 x M12; coding: A



## Connection



OUT1	switching output pressure IO-Link
OUT2	switching output pressure / temperature colours to DIN EN 60947-5-2 Core colours :
BK =	black
BN =	brown
BU =	blue
WH =	white