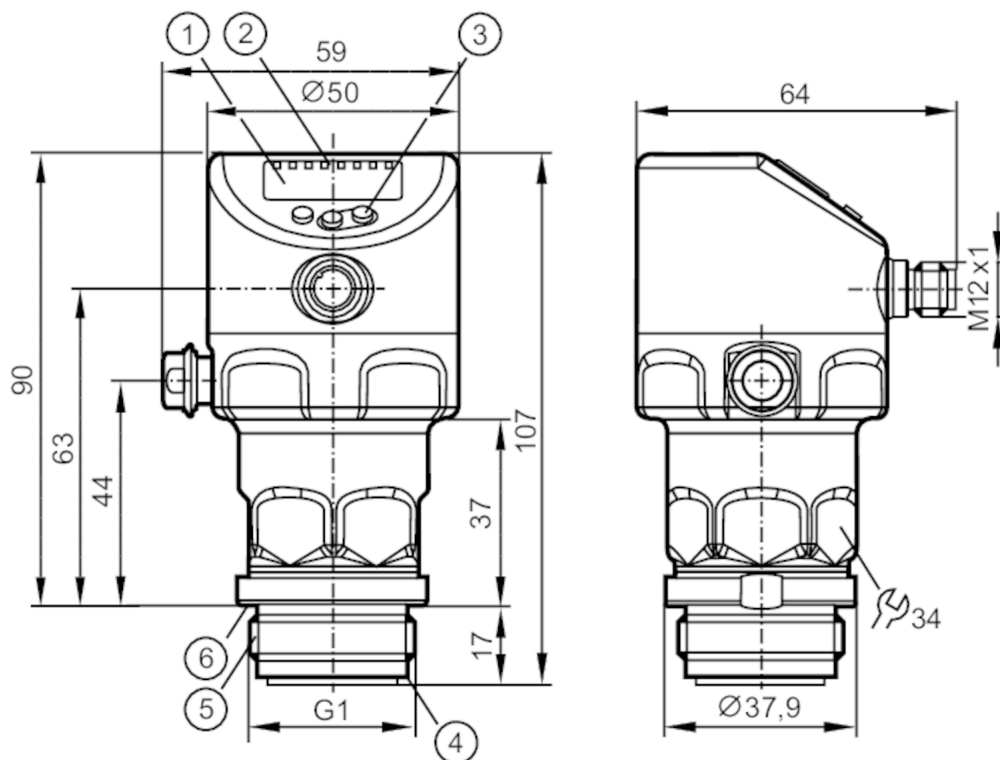


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



US

EC 1935/2004

EHEDG

Certified

FCM



IO-Link

Reg31

UK

CA

CA

Product characteristics

Number of inputs and outputs

Number of digital outputs: 2; Number of analogue outputs: 1

Measuring range

-100...1600 mbar

-1.46...23.2 psi

-40...642.5 inH₂O

-10...160 kPa

Process connection

threaded connection G 1 external thread Aseptoflex Vario

Application

Special feature

Gold-plated contacts

Application

flush mountable for the food and beverage industry

Media

viscous media and liquids with suspended particles; liquids and gases

Medium temperature

[°C]

-25...150

Min. bursting pressure

40000 mbar

580 psi

4000 kPa

Pressure rating

15000 mbar

215 psi

1500 kPa

Vacuum resistance

[mbar]

-1000

Type of pressure

relative pressure; vacuum

No dead space

yes

MAWP (for applications according to CRN)

[bar]

1.6



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analogue outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analogue signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / normally closed; (parameterisable)			
Number of analogue outputs		1			
Analogue current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		pulsed			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O	-10...160 kPa
Set point SP		-98...1600 mbar	-1.42...23.21 psi	-39.2...642.3 inH2O	-9.8...160 kPa
Reset point rP		-100...1598 mbar	-1.45...23.17 psi	-40.1...641.4 inH2O	-10...159.8 kPa
Analogue start point		-100...1272 mbar	-1.45...18.45 psi	-40.1...510.6 inH2O	-10...127.2 kPa
Analogue end point		228...1600 mbar	3.31...23.21 psi	91.6...642.3 inH2O	22.8...160 kPa
Min. difference between SP and rP		3 mbar	0.04 psi	1 inH2O	0.3 kPa
In steps of		1 mbar	0.01 psi	0.1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Factory setting		SP1 =400 mbar	rP1 = 368 mbar
		SP2 = 1200 mbar	rP2 = 1168 mbar
		ASP = 0.00 mbar	AEP = 1600 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range		-25...150 °C	-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]		< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]		< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]		< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]		< ± 0,15; (Turn down 1:1)	
Hysteresis deviation [% of the span]		< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]		< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range		Temperature range	total deviation
		-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
		15...80 °C	Characteristics deviation
		80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation		for further details see section Diagrams and graphs	
Temperature monitoring			
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))	
Repeatability	[K]	± 0,2	
Resolution	[K]	0.2	
Response times			
Damping process value dAP	[s]	0...99.99	
Damping for the analogue output dAA	[s]	0...99.99	
2-wire			
Step response time analogue output	[ms]	30	
3-wire			
Min. response time of switching output (dAP)	[ms]	3	
Step response time analogue output	[ms]	7	
Temperature monitoring			
Dynamic response T05 / T09		[s]	< 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)
Interfaces			
Communication interface		IO-Link	
Transmission type		COM2 (38.4 kBaud)	



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)	
SIO mode	yes	
Required master port type	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter	
Supported DeviceIDs	Type of operation	DeviceID
	default	1149

Operating conditions		
Ambient temperature [°C]		-25...80
Storage temperature [°C]		-40...100
Protection		IP 67; IP 68; IP 69K

Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]		214
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL Approval no.	J048
	File number UL	E174189

Mechanical data		
Weight [g]		357.3
Materials	stainless steel (316L/1.4404); FKM; PTFE; PBT; PEI; PFA	
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles		100 million
Tightening torque [Nm]		35
Process connection	threaded connection G 1 external thread Aseptoflex Vario	

Displays / operating elements		
Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH ₂ O	

Remarks		
Pack quantity		1 pcs.



Flush pressure sensor with display

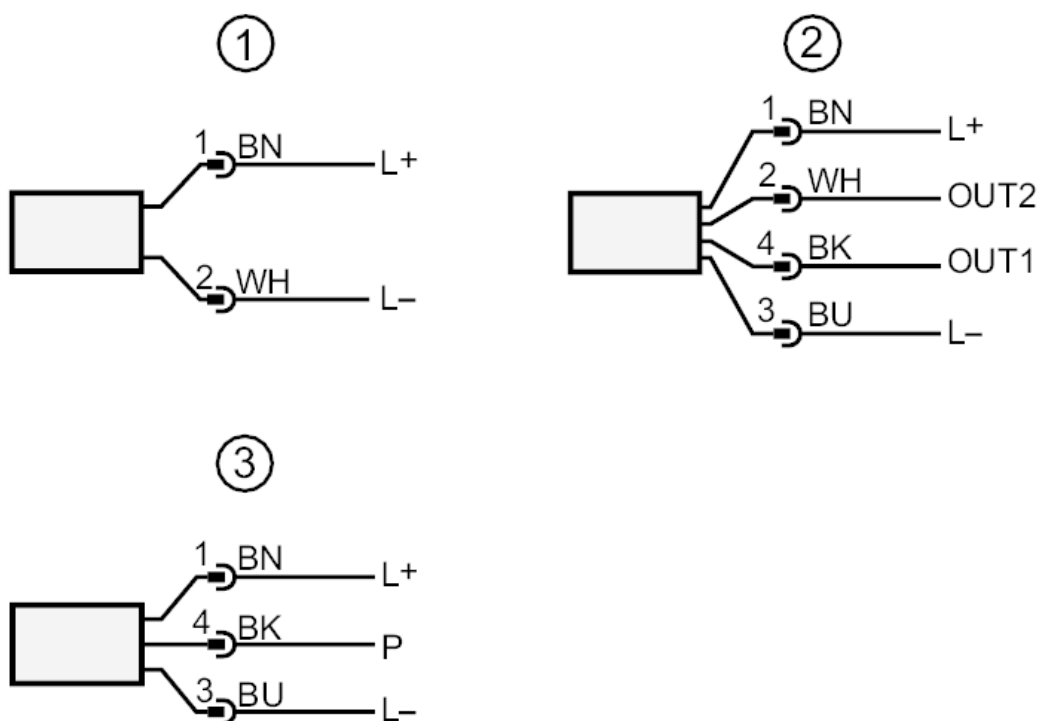
PI-1,6-REA01-MFRKG/US/ /P

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



- 1 connection for 2-wire operation
 - 2 connection for 3-wire operation
 - OUT1 switching output / IO-Link
 - OUT2 switching output / analogue output
 - 3 connection for IO-Link parameter setting (P = communication via IO-Link)
- colours to DIN EN 60947-5-2
Core colours
- BK = black
 - BN = brown
 - BU = blue
 - WH = white

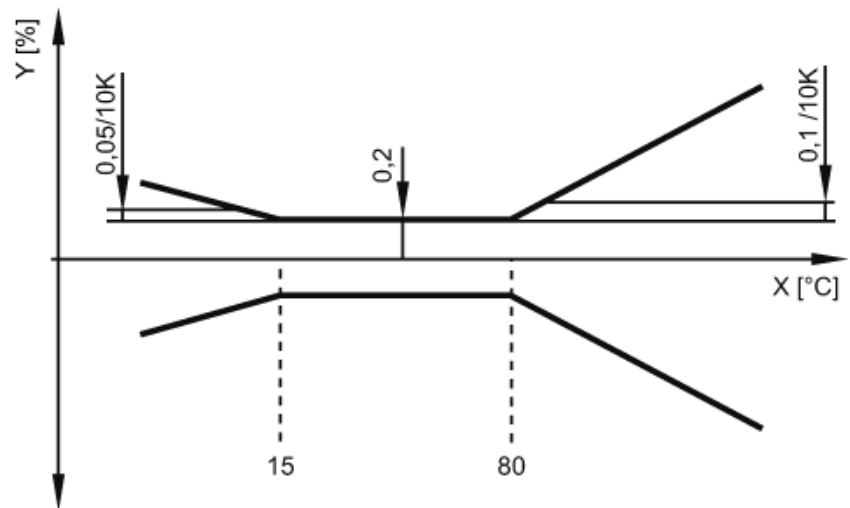


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation