Operating instructions
Ultrasonic flow rate sensor
efector300
SU9000
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1 Preliminary note

1.1 Symbols used

► Instruction
> Reaction, result
[...] Designation of buttons, switches or indications
→ Cross-reference

Important note
Non-compliance can result in malfunctions or interference.

2 Safety instructions

• Please read this document prior to installing the unit. Ensure that the product is suitable for your application without any restrictions.

• Improper or non-intended use may lead to malfunctions of the unit or to unwanted effects in your application.

• That is why installation, electrical connection, set-up, operation and maintenance of the unit must be carried out by qualified personnel authorised by the plant operator.

• In all applications test the compatibility of the product materials (→ 12 Technical data) with the media to be measured.

For the scope of validity cULus:
The device shall be supplied from an isolating transformer having a secondary Listed fuse rated as noted in the following table.

<table>
<thead>
<tr>
<th>Overcurrent protection</th>
<th>Control-circuit wire size</th>
<th>Maximum protective device rating</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>AWG (mm²)</td>
<td>Ampere</td>
</tr>
<tr>
<td>26</td>
<td>(0.13)</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>(0.20)</td>
<td>2</td>
</tr>
<tr>
<td>22</td>
<td>(0.32)</td>
<td>3</td>
</tr>
<tr>
<td>20</td>
<td>(0.52)</td>
<td>5</td>
</tr>
<tr>
<td>18</td>
<td>(0.82)</td>
<td>7</td>
</tr>
<tr>
<td>16</td>
<td>(1.3)</td>
<td>10</td>
</tr>
</tbody>
</table>
3 Functions and features
The unit monitors liquids.
It detects the 3 process categories volumetric flow, consumed quantity, medium temperature.

Applications:
• Water
• Glycol solutions
• Oils (viscosity: ≤ 68 mm²/s at 40°C)
Selection of the medium to be monitored → 9.5.9.

4 Function

4.1 Processing of the measured signals
• The unit displays the current process values.
• It generates 2 output signals according to the parameter setting.

OUT1: 3 selection options ................................................... parameter setting
switching signal for volumetric flow limit values ......................... (→ 9.2.1)
or pulse sequence for totalising meter ..................................... (→ 9.3.1)
or switching signal for preset counter ..................................... (→ 9.3.2)

OUT2: 4 selection options
switching signal for volumetric flow limit value ......................... (→ 9.2.2)
or switching signal for temperature limit value ........................... (→ 9.4.1)
or analogue signal for volumetric flow .................................... (→ 9.2.3)
or analogue signal for temperature .......................................... (→ 9.4.2)

OUT2 (pin 2) cannot only be used as an output
but also as an input for an external reset signal: .......................... (→ 9.3.5)

4.2 Volumetric flow monitoring
The flow rate is monitored by an ultrasonic meter, the measured signals by the electronics.
• 2 switching signals for volumetric flow limit values can be provided (output 1 and output 2). For the switching functions → 4.5.
• An analogue signal proportional to the volumetric flow (4...20 mA or 0...10 V) can be provided on output 2. For the analogue functions → 4.6.
4.3 Consumed quantity monitoring (totalizer function)

The unit has an internal quantity meter which continuously totals the volumetric flow. The sum corresponds to the current consumed quantity since the last reset.

- The current meter count can be indicated.
- In addition the value before the last reset is stored. This value can also be indicated.

The meter saves the totalled consumed quantity every 10 minutes. After a power failure this value is available as the current meter count. If a time-controlled reset is set, the elapsed time of the set reset interval is also stored. So the possible data loss can be maximum 10 minutes.

The meter can be reset as follows:
- Manual reset (→ 9.3.3).
- Time-controlled automatic reset (→ 9.3.3).
- External input signal on pin 2 (→ 9.3.5)

4.3.1 Consumed quantity monitoring with pulse output

Output 1 provides a counting pulse if the value set in [ImPS] is reached (→ 9.3.1).

4.3.2 Consumed quantity monitoring with preset meter

2 types of monitoring are possible:

- Time-dependent quantity monitoring
  - Settings: [ImPS] = quantity x, [ImPR] = [no], [rTo] = time t.
  - If the quantity x is reached during the time t, output 1 switches and remains switched until the meter is reset.
  - If the quantity x has not been reached after the time t, the meter is automatically reset and counting starts again; output 1 does not switch.

- Quantity monitoring not time-dependent
  - Settings: [ImPS] = quantity x, [ImPR] = [no], [rTo] = [OFF].
  - If the quantity x is reached, output 1 switches and remains switched until the meter is reset.

4.4 Monitoring of temperatures

- A switching signal for temperature limit values can be provided on output 2. For the switching functions → 4.5.
- An analogue signal proportional to the temperature (4...20 mA or 0...10 V) can be provided on output 2. For the analogue functions → 4.6.
4.5 Volumetric flow or temperature monitoring / switching function

OUTx changes its switching state if it is above or below the set switching limits (SPx, rPx). The following switching functions can be selected:

- Hysteresis function / normally open (fig. 1): [OUx] = [Hno].
- Hysteresis function / normally closed (fig. 1): [OUx] = [Hnc].
  First the set point (SPx) is set, then the reset point (rPx) at the requested distance.
- Window function / normally open (fig. 2): [OUx] = [Fno].
- Window function / normally closed (fig. 2): [OUx] = [Fnc].

The width of the window can be set by means of the distance between SPx and rPx. SPx = maximum value, rPx = minimum value.

HY = hysteresis; FE = window; examples for volumetric flow monitoring

When set to the window function the set and reset points have a fixed hysteresis of 0.25% of the final value of the measuring range. This keeps the switching state of the output stable if the volumetric flow varies slightly.

4.6 Volumetric flow or temperature monitoring / analogue function

- The analogue start point [ASP] determines at which measured value the output signal is 4 mA or 0 V.
- The analogue end point [AEP] determines at which measured value the output signal is 20 mA or 10 V.

Minimum distance between [ASP] and [AEP] = 20% of the final value of the measuring range.
Voltage output 0 ... 10 V (example volumetric flow monitoring)

<table>
<thead>
<tr>
<th>Factory setting</th>
<th>Measuring range scaled</th>
</tr>
</thead>
</table>

\[
\begin{align*}
U [\text{V}] & \quad U [\text{V}] \\
0 & \quad 0 \\
10 & \quad 10 \\
\text{MEW} & \quad \text{MEW}
\end{align*}
\]

\[0 \leq \text{Q} \leq \text{MEW}\]

MEW = final value of the measuring range
In the set measuring range the output signal is between 0 and 10 V.
It is also indicated:
Volumetric flow above the measuring range: output signal > 10 V.

Current output 4 ... 20 mA (example volumetric flow monitoring)

<table>
<thead>
<tr>
<th>Factory setting</th>
<th>Measuring range scaled</th>
</tr>
</thead>
</table>

\[
\begin{align*}
I [\text{mA}] & \quad I [\text{mA}] \\
4 & \quad 4 \\
20 & \quad 20 \\
\text{MEW} & \quad \text{MEW}
\end{align*}
\]

\[0 \leq \text{Q} \leq \text{MEW}\]

MEW = final value of the measuring range
In the set measuring range the output signal is between 4 and 20 mA.
It is also indicated:
Volumetric flow above the measuring range: output signal > 20 mA.
4.7 Start-up delay [dSt]

If the start-up delay is active ([dSt] > 0), note: as soon as the volumetric flow quantity exceeds 0.5 % of the final value of the measuring range (VMR), the following processes are carried out:

- The start-up delay is activated.
- Output 1 switches as programmed: ON for NO function, OFF for NC function.
- Output 2 switches when the flow is evaluated ([SEL2] = [FLOW]) as programmed: ON for NO function, OFF for NC function.

[dSt] only has an effect on the switching signals for volumetric flow monitoring.

After the activation of the start-up delay there are 3 options:

- The volumetric flow quantity increases quickly and reaches the switch point / good range within dSt → outputs remain active.
- The volumetric flow quantity increases slowly and does not reach the switch point / good range within dSt → outputs are reset.
- The volumetric flow quantity falls below 0.5 % within dSt → outputs are immediately reset; dSt is stopped.

Example: dSt for hysteresis function

<table>
<thead>
<tr>
<th></th>
<th>Volumetric flow quantity Q reaches 0.5% of VMR → dSt starts, output becomes active.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>dSt elapsed, Q reached SP → output remains active.</td>
</tr>
<tr>
<td>3</td>
<td>Q below SP, but above rP → output remains active.</td>
</tr>
<tr>
<td>4</td>
<td>Q below rP → output is reset.</td>
</tr>
<tr>
<td>5</td>
<td>Q reaches again 0.5 % of VMR → dSt starts, output becomes active.</td>
</tr>
<tr>
<td>6</td>
<td>dSt elapsed, Q has not reached SP → output is reset.</td>
</tr>
<tr>
<td>7</td>
<td>Q reaches SP → output becomes active.</td>
</tr>
</tbody>
</table>
1 Volumetric flow quantity \( Q \) reaches 0.5\% of \( VMR \rightarrow \) dSt starts, output becomes active.
2 dSt elapsed, \( Q \) reached good range \( \rightarrow \) output remains active.
3 \( Q \) above \( SP \) (leaves good range) \( \rightarrow \) output is reset.
4 \( Q \) again below \( SP \) \( \rightarrow \) output becomes active again.
5 \( Q \) below \( rP \) (leaves good range) \( \rightarrow \) output is reset again.
6 \( Q \) reaches again 0.5 \% of \( VMR \rightarrow \) dSt starts, output becomes active.
7 dSt elapsed, \( Q \) has not reached good range \( \rightarrow \) output is reset.
8 \( Q \) reaches good range \( \rightarrow \) output becomes active.

### 4.8 Customer-specific calibration

This calibration changes the slope of the curve of measured values. It influences the display and the outputs.

<table>
<thead>
<tr>
<th>A</th>
<th>operating value for display and output signals</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q</td>
<td>volumetric flow</td>
</tr>
<tr>
<td>MEW</td>
<td>final value of the measuring range</td>
</tr>
<tr>
<td>V0</td>
<td>curve of measured values without calibration</td>
</tr>
<tr>
<td>V1, V2</td>
<td>curve of measured values after calibration</td>
</tr>
</tbody>
</table>

The change in the increase is indicated in percent. 100\% corresponds to the factory calibration. It can be reset (\( \rightarrow 9.5.5 \)).
5 Installation

5.1 Installation location

► Install the unit in that section of the plant where the medium flows under pressure. This avoids disturbance by air bubbles.

► Install the unit so that the measuring pipe is always completely filled.

Arrange for inlet and outlet pipe lengths. Disturbances caused by bends, valves, reductions, etc. are compensated for.

It applies in particular: no shut-off and control devices are allowed directly in front of the unit.

S = disturbance; D = pipe diameter; F = flow direction

► Install in front of or in a rising pipe.

F = flow direction
Avoid the following installation locations:

- Directly in front of a falling pipe.
- In a falling pipe.

- At the highest point of the pipe system.
- Directly in front of the spout of a pipe.

- On the suction side of a pump.
5.2 Installation position
Avoid the following installation position: flow direction horizontal, unit vertical, connector upwards. There is the risk of build-up of air bubbles. This can affect the measuring accuracy.

F = flow direction

5.3 Installation in pipes
The unit is installed in the pipe using adapters. Adapters have to be ordered separately as accessories.
Order no. E40205: 2 adapters G 1¼ for 1“ pipes, stainless steel + 2 seals.

1. Screw the adapter (B) into the pipe (A).
2. Place the seals (C) and install the unit according to the marked flow direction.
3. Screw the adapter (B) with the threads (D) until it is hand-tight.
4. Tighten the two adapters in opposite direction (tightening torque: 30 Nm).

After installation air bubbles in the system can affect the measurement. Help:
► Rinse the system after installation for ventilation (rinsing quantity > 20 l/min.).
5.4 Protection against high medium temperatures

For medium temperatures over 50 °C some parts of the housing can heat up to over 65 °C.
► Protect the housing against contact with flammable substances and unintentional contact.

6 Electrical connection

⚠ The unit must be connected by a qualified electrician.

The national and international regulations for the installation of electrical equipment must be adhered to.
Voltage supply to EN50178, SELV, PELV.

► Disconnect power.
► Connect the unit as follows:

| Pin1   | Ub+ |
| Pin3   | Ub- |
| Pin4 (OUT1) | Switching signal: limit values for volumetric flow.  
Switching signal: quantity meter reached preset value.  
Pulses: 1 pulse every time the defined volumetric flow quantity is reached. |
| Pin2 (OUT2/InD) | Switching signal: limit values for volumetric flow.  
Switching signal: limit values for temperature.  
Analogue signal for volumetric flow.  
Analogue signal for temperature.  
Input for meter reset signal. |

Core colours of ifm sockets:  
1 = BN (brown), 2 = WH (white), 3 = BU (blue), 4 = BK (black).
7 Operating and display elements

1 to 8: Indicator LEDs
- LED 1 = current volumetric flow in litres/minute.
- LED 2 = current volumetric flow in cubic metres/hour.
- LED 3 = current consumed quantity since the last reset in litres.
- LED 3 flashing = consumed quantity before the last reset in litres.
- LED 4 = current consumed quantity since the last reset in cubic metres.
- LED 4 flashing = consumed quantity before the last reset in cubic metres.
- LED 5 = current medium temperature in °C.
- LED 6 = consumed quantity in $10^3$ cubic metres.
- LED 7, LED 8 = switching state of the corresponding output.

9: Alphanumeric display, 4 digits
- indication of the current volumetric flow (if [SELd] = [FLOW] is set).
- indication of the meter count (if [SELd] = [TOTL] is set).
- indication of the current medium temperature (if [SELd] = [TEMP] is set).
- indication of the parameters and parameter values.

10: Mode/Enter pushbutton
- Selection of the parameters and acknowledgement of the parameter values.

11: Set pushbutton
- Setting of the parameter values (scrolling by holding pressed, incremental by pressing briefly).
- Change of the display unit in the normal operating mode (Run mode).
8 Menu

8.1 Menu structure

\[ l \text{ or } m^3 = \text{current meter count in } l, \text{ m}^3 \text{ or } 1000 \text{ m}^3 \]

\[ l^* \text{ or } m^3^* = \text{stored meter count in } l, \text{ m}^3 \text{ or } 1000 \text{ m}^3 \]
### 8.2 Explanation of the menu

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP1/rP1</td>
<td>Maximum / minimum value for volumetric flow.</td>
</tr>
<tr>
<td>ImPS</td>
<td>Pulse value.</td>
</tr>
<tr>
<td>ImPR</td>
<td>Pulse repetition active (= function pulse output) or not active (= function preset meter).</td>
</tr>
<tr>
<td>OU1</td>
<td>Output function for OUT1 (volumetric flow or consumed quantity): - Switching signal for limit values: hysteresis function or window function, normally open or normally closed.  - Pulse or switching signal for quantity meter.</td>
</tr>
<tr>
<td>OU2</td>
<td>Output function for OUT2 (volumetric flow or temperature): - Switching signal for limit values: hysteresis function or window function, normally open or normally closed.  - Analogue signal: 4-20 mA [I] or 0-10 V [U]. As an alternative: configure OUT2 (pin 2) as input for the external reset signal: setting: [OU2] = [InD].</td>
</tr>
<tr>
<td>SP2/rP2</td>
<td>Maximum / minimum value for volumetric flow or temperature.</td>
</tr>
<tr>
<td>ASP</td>
<td>Analogue start value for volumetric flow or temperature.</td>
</tr>
<tr>
<td>AEP</td>
<td>Analogue end value for volumetric flow or temperature.</td>
</tr>
<tr>
<td>Din2</td>
<td>Configuration of the input (pin 2) for meter reset.</td>
</tr>
<tr>
<td>EF</td>
<td>Extended functions / opening of menu level 2.</td>
</tr>
<tr>
<td>HI / LO</td>
<td>Maximum / minimum value memory for volumetric flow.</td>
</tr>
<tr>
<td>CGA</td>
<td>Customer-specific calibration of the curve of measured values.</td>
</tr>
<tr>
<td>CAr</td>
<td>Calibration reset.</td>
</tr>
<tr>
<td>FOU1</td>
<td>Behaviour of output 1 in case of an internal fault.</td>
</tr>
<tr>
<td>FOU2</td>
<td>Behaviour of output 2 in case of an internal fault.</td>
</tr>
<tr>
<td>dSt</td>
<td>Start-up delay.</td>
</tr>
<tr>
<td>P-n</td>
<td>Output logic: pnp / npn.</td>
</tr>
<tr>
<td>dAP</td>
<td>Measured value damping / damping constant in seconds.</td>
</tr>
<tr>
<td>rTo</td>
<td>Meter reset: manual reset / time-controlled reset.</td>
</tr>
<tr>
<td>diS</td>
<td>Update rate and orientation of the display.</td>
</tr>
<tr>
<td>Uni</td>
<td>Standard unit of measurement for volumetric flow: litres/minute or cubic metres/hour.</td>
</tr>
<tr>
<td>SELd</td>
<td>Standard process category of the display: volumetric flow value / meter count / medium temperature.</td>
</tr>
<tr>
<td>SEL2</td>
<td>Standard process category for evaluation by OUT2: - Limit value signal or analogue signal for volumetric flow.  - Limit value signal or analogue signal for temperature.</td>
</tr>
<tr>
<td>MEDI</td>
<td>Selection of the medium to be monitored.</td>
</tr>
<tr>
<td>rES</td>
<td>Restore factory setting.</td>
</tr>
</tbody>
</table>
9 Parameter setting

During parameter setting the unit remains in the operating mode. It continues its monitoring function with the existing parameters until the parameter setting has been completed.

9.1 General parameter setting

3 steps must be taken for each parameter set:

<table>
<thead>
<tr>
<th></th>
<th>Parameter selection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Press [Mode/Enter] until the requested parameter is displayed.</td>
</tr>
<tr>
<td></td>
<td><img src="Image1.png" alt="Image" /></td>
</tr>
<tr>
<td>2</td>
<td>Setting of the parameter value</td>
</tr>
<tr>
<td></td>
<td>Press [Set] and keep it pressed.</td>
</tr>
<tr>
<td></td>
<td>➤ Current setting value of the parameter flashes for 5 s.</td>
</tr>
<tr>
<td></td>
<td>➤ After 5 s: The setting value is changed: incremental by pressing briefly or scrolling by holding pressed.</td>
</tr>
<tr>
<td></td>
<td><img src="Image2.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>Numerical values are incremented continuously. If the value is to be reduced: let the display move to the maximum setting value. Then the cycle starts again at the minimum setting value.</td>
</tr>
<tr>
<td>3</td>
<td>Acknowledgement of the parameter value</td>
</tr>
<tr>
<td></td>
<td>➤ The parameter is displayed again. The new setting value is stored.</td>
</tr>
<tr>
<td></td>
<td><img src="Image3.png" alt="Image" /></td>
</tr>
<tr>
<td>Setting of other parameters</td>
<td></td>
</tr>
<tr>
<td>➤ Start again with step 1.</td>
<td></td>
</tr>
</tbody>
</table>

Finishing the parameter setting

➤ Press [Mode/Enter] several times until the current measured value is displayed or wait for 15 s.
➤ The unit returns to the operating mode.
• Change from menu level 1 to menu level 2

► Press [Mode/Enter] until [EF] is displayed.

► Press [Set] briefly.  
> The first parameter of the sub-menu is displayed (here: [HI]).

• Locking / unlocking

The unit can be locked electronically to prevent unintentional wrong settings.

► Make sure that the unit is in the normal operating mode.  
► Press [Mode/Enter] + [Set] for 10 s.  
> [Loc] is displayed.

During operation: [Loc] is briefly displayed if you try to change parameter values.

► Press [Mode/Enter] + [Set] for 10 s.  
> [uLoc] is displayed.

When delivered: unlocked.

• Time out:

If during parameter setting no pushbutton is pressed for 15 s, the unit exits the parameter setting mode. The parameter value is not changed.

⚠️ For medium temperatures over 50 °C some parts of the housing can heat up to over 65 °C.

In this case do not press the pushbuttons manually; instead use an object.
9.2 Settings for volumetric flow monitoring

9.2.1 Settings for limit value monitoring with OUT1

► Select [OU1] and set the switching function:
  - [Hno] = hysteresis function/normally open,
  - [Hnc] = hysteresis function/normally closed,
  - [Fno] = window function/normally open,
  - [Fnc] = window function/normally closed.
► Select [SP1] and set the value at which the output switches.
► Select [rP1] and set the value at which the output switches back.

9.2.2 Settings for limit value monitoring with OUT2

► Select [SEL2] and set [FLOW].
► Select [OU2] and set the switching function:
  - [Hno] = hysteresis function/normally open,
  - [Hnc] = hysteresis function/normally closed,
  - [Fno] = window function/normally open,
  - [Fnc] = window function/normally closed.
► Select [SP2] and set the value at which the output switches.
► Select [rP2] and set the value at which the output switches back.

9.2.3 Scaling of the analogue value for volumetric flow

► Select [SEL2] and set [FLOW].
► Select [OU2] and set the function:
  - [I] = current signal proportional to volumetric flow (4…20 mA);
  - [U] = voltage signal proportional to volumetric flow (0…10 V).
► Select [ASP] and set the value at which the minimum output value is provided.
► Select [AEP] and set the value at which the maximum output value is provided.

9.3 Settings for monitoring of consumed quantities

9.3.1 Settings for quantity monitoring by pulse output

► [Select [OU1] and set [ImP].
► Select [ImPS] and set the volumetric flow quantity at which 1 pulse is provided (→ 9.7).
► Select [ImPR] and set [YES]
  > Pulse repetition is active. Output 1 provides a counting pulse when the value set in [ImPS] is reached.
9.3.2 Settings for quantity monitoring using the preset meter

- Select [OU1] and set [ImP].
- Select [ImPS] and set the volumetric flow quantity at which output 1 switches (→ 9.7).
- Select [ImPR] and set [no]
  > Pulse repetition is not active. The output switches ON if the value set in [ImPS] is reached. It remains switched until the meter is reset.

9.3.3 Settings for meter reset controlled by the program

- Select [rTo] and continue with a) or b).
  a) Reset the meter manually
     - Press [Set] until [rES.T] is displayed, then press [Mode/Enter] briefly.
  b) Enter the value for time-controlled reset
     - Press [Set] until the requested value is displayed (intervals from 1 hour to 8 weeks), then press [Mode/Enter] briefly.

9.3.4 Switch off the meter reset

- Select [rTo] and set [OFF]. The meter is only reset after overflow (= factory setting).

9.3.5 Settings for meter reset by an external signal

- Select [OU2] and then [InD].
- Select [Din2] and set the reset signal:
  [HI] = reset for high signal,
  [LOW] = reset for low signal,
  [+EDG] = reset for rising edge,
  [-EDG] = reset for falling edge.

9.4 Settings for temperature monitoring

9.4.1 Settings for limit value monitoring with OUT2

- Select [SEL2] and set [TEMP].
- Select [OU2] and set the switching function:
  [Hno] = hysteresis function/normally open,
  [Hnc] = hysteresis function/normally closed,
  [Fno] = window function/normally open,
  [Fnc] = window function/normally closed.
- Select [SP2] and set the value at which the output switches.
- Select [rP2] and set the value at which the output switches back.
9.4.2 Scaling of the analogue value for temperature

- Select [SEL2] and set [TEMP].
- Select [OU2 ] and set the function:
  \[ I \] = current signal proportional to temperature (4…20 mA);
  \[ U \] = voltage signal proportional to temperature (0…10 V).
- Select [ASP] and set the value at which the minimum output value is provided.
- Select [AEP] and set the value at which the maximum output value is provided.

9.5 User settings (optional)

9.5.1 Determine the standard unit of measurement for volumetric flow

- Select [Uni] and set the unit of measurement: [Lmin] or [m3h].
  The setting only has an effect on the volumetric flow value. The counter values (consumed quantity) are automatically displayed in the unit of measurement providing the highest accuracy.

9.5.2 Configuration of the standard display

- Select [SELd] and determine the standard process category:
  \[ FLOW \] = display shows the current volumetric flow value in the standard unit of measurement.
  \[ TOTL \] = display indicates the current meter count in l, m³ or 1000 m³.
  \[ TEMP \] = display indicates the current medium temperature in °C.
- Select [diS] and determine the update rate and orientation of the display:
  \[ d1 \] = update of the measured values every 500 ms.
  \[ d2 \] = update of the measured values every 1000 ms.
  \[ d3 \] = update of the measured values every 2000 ms.
  \[ rd1 \], \[ rd2 \], \[ rd3 \] = display as for \[ d1 \], \[ d2 \], \[ d3 \]; rotated by 180°.
  \[ OFF \] = the display is switched off in the operating mode.

9.5.3 Setting the output logic

- Select [P-n] and set [PnP] or [nPn].

9.5.4 Calibration of the curve of measured values

- Select [CGA] and set the value between 60 % und 140 % einstellen (100 % = factory preset).
## 9.5.5 Calibration reset

- [Select [CAr].
- Press [Set] and keep it pressed until [----] is displayed.
- Press [Mode/Enter] briefly.
- Value is reset (CGA = 100).

## 9.5.6 Setting the start-up delay

- Select [dSt] and set the numerical value in seconds.

## 9.5.7 Setting the damping of the measured values

- Select [dAP] and the damping constant in seconds (t value 63%).

## 9.5.8 Setting the error behaviour of OUT1 / OUT2

- Select [FOU1] and determine the value:
  - [OFF] = output 1 switches OFF in case of an error.
- Select [FOU2] and determine the value:
  - [On] = output 2 switches ON in case of an error, the analogue signal goes to the upper end stop value.
  - [OFF] = output 2 switches OFF in case of an error, the analogue signal goes to the lower end stop value.

## 9.5.9 Selection of the medium to be monitored

- Select [MEDI] and determine the required medium:
  - [H2O] = Water.
  - [OIL] = Oils.

## 9.6 Service-Funktionen

### 9.6.1 Reading the min./max. values for volumetric flow

- Select [HI] or [LO] and press [Set] briefly.
  - [HI] = maximum value, [LO] = minimum value.
- Delete memory:
  - Select [HI] or [LO].
  - Press [Set] and keep it pressed until [----] is displayed.
  - Press [Mode/Enter] briefly.
- It makes sense to delete the memories as soon as the unit works under normal operating conditions for the first time.
9.6.2 Reset all parameters to the factory setting

► Select [rES], then press [Set] and keep it pressed until [----] is displayed.
The factory setting is listed at the end of the instructions (→ 13 Factory setting).
It makes sense to write your own settings in this table before executing the function.

9.7 Setting of the preset meter / pulse value (ImPS)

6 setting ranges are available:

<table>
<thead>
<tr>
<th>LED</th>
<th>Display</th>
<th>in steps of</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0 0 0 0</td>
<td>0.1 l</td>
<td>0.1...999.9 l</td>
</tr>
<tr>
<td>2</td>
<td>1 0 0 0</td>
<td>1 l</td>
<td>1000...9999 l</td>
</tr>
<tr>
<td>3</td>
<td>1 0 0 0</td>
<td>0.01 m³</td>
<td>10.00...99.99 m³</td>
</tr>
<tr>
<td>4</td>
<td>1 0 0 0</td>
<td>0.1 m³</td>
<td>100.0...999.9 m³</td>
</tr>
<tr>
<td>5</td>
<td>1 0 0 0</td>
<td>1 m³</td>
<td>1000...9999 m³</td>
</tr>
<tr>
<td>6</td>
<td>1 0 0 0</td>
<td>10 m³</td>
<td>10 000...99 999 m³</td>
</tr>
<tr>
<td>4 + 6</td>
<td>1 0 0 0</td>
<td>100 000 m³</td>
<td></td>
</tr>
</tbody>
</table>

Setting operation:
► Set [OU1] to [ImP] (→ 9.3.2).
► Press [Mode/Enter] until [ImPS] is displayed.
► Press [Set] and keep it pressed.
> The current numerical value flashes for 5 s, then one of the 4 digits becomes active (digit flashes, can be changed).
► Set the requested value as indicated in the following table.
  ► First select the requested setting range. Then set the figure from the left digit to the right digit.
► Press [Mode/Enter] briefly when all 4 digits are set.
As soon as the first digit flashes there are 3 options:
<table>
<thead>
<tr>
<th>Step</th>
<th>Description</th>
<th>Examples</th>
</tr>
</thead>
<tbody>
<tr>
<td>► Press [Set] once.</td>
<td>The flashing digit is increased. 9 is followed by 0 - 1 - 2, etc.</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>1 x [Set] pressed</td>
<td>9 1 2 3</td>
</tr>
<tr>
<td></td>
<td>1 x [Set] pressed</td>
<td>0 1 2 3</td>
</tr>
<tr>
<td></td>
<td>1 x [Set] pressed</td>
<td>1 1 2 3</td>
</tr>
<tr>
<td>► Press [Set] and keep it pressed.</td>
<td>The flashing digit is increased, 9 is followed by 0 and the digit following on the left becomes active.</td>
<td>8 1 3</td>
</tr>
<tr>
<td></td>
<td>[Set] permanently pressed</td>
<td>8 1 9 3</td>
</tr>
<tr>
<td></td>
<td>[Set] kept pressed</td>
<td>8 1 0 3</td>
</tr>
<tr>
<td></td>
<td>If digit 1 is increased this way, the display changes to the next higher setting range (9 is followed by 10, the decimal point is moved one place to the right or the LED display changes).</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>[Set] permanently pressed</td>
<td>9 1 2 3</td>
</tr>
<tr>
<td></td>
<td>[Set] kept pressed</td>
<td>1 0 1 2</td>
</tr>
<tr>
<td>► Wait 3 s (do not press any button).</td>
<td>The digit following on the right flashes (= becomes active).</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>no pushbutton pressed; after 3 s</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>after 3 s</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>after 3 s</td>
<td>8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>If the fourth digit flashes unchanged for 3 s, digit 1 becomes active again (if the value of digit 1 is &gt; 0).</td>
<td>after 3 s 8 1 2 3</td>
</tr>
<tr>
<td></td>
<td>If digit 1 has the value “0”, the display changes to the next lower setting range (the decimal point is moved one place to the left or the LED display changes).</td>
<td>0 1 2 3</td>
</tr>
<tr>
<td></td>
<td>after 3 s 1 2 3 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Next: Change digit 4 or wait 3 s and set digit 1.</td>
<td>after 3 s 1 2 3 0</td>
</tr>
</tbody>
</table>

Highlighted grey (1) = flashing digit.

Note: If [Set] is pressed continuously, the display moves through all setting ranges; after the end value it jumps back to the start value. Release [Set] briefly and start the setting again.
10 Operation

After power on and expiry of the power-on delay time (approx. 10 s) the unit is in the Run mode (= normal operating mode). It carries out its measurement and evaluation functions and generates output signals according to the set parameters.

- Operation indication → chapter 7 Controls and indicating elements.
- During the power-on delay time the outputs are switched as programmed: ON for NO function (Hno / Fno) and OFF for NC function (Hnc / Fnc).
- If output 2 is configured as analogue output, the output signal is at the final value of the measuring range during the power-on delay time.

10.1 Read the set parameters

► Press [Mode/Enter] until the requested parameter is displayed.
► Press [Set] briefly.
> The unit displays the corresponding parameter value. After about 15 s it again displays the parameter, then it returns to the Run mode.

10.2 Changing the display unit in the Run mode

► Press [Set] briefly in the Run mode. Press the pushbutton to move to the next display unit.
> The unit displays the current measured value for approx. 15 s, the corresponding LED lights.
### 10.3 Error indication

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>[SC1]</td>
<td>Short circuit in OUT1.</td>
</tr>
<tr>
<td>[SC]</td>
<td>Short circuit in both outputs.</td>
</tr>
<tr>
<td>[OL]</td>
<td>Detection zone of volumetric flow or temperature exceeded: measured value between 120 % and 130 % of VMR.</td>
</tr>
<tr>
<td>[UL]</td>
<td>Below the detection zone of temperature: measured value below -10°C.</td>
</tr>
</tbody>
</table>
| [Err] | - Unit faulty / malfunction.  
- Measured value greater than 130 % of VMR. |
| [SEnS]| Sensor indicates incorrect measurement. For more detailed diagnosis / fault assessment:  
► Press [Set] briefly.  
> The latest measured values are displayed. |
| [Loc] | Setting pushbuttons locked, parameter change rejected. |

VMR = final value of the measuring range

### 10.4 General operating conditions

► Avoid deposits, accumulated gas and air in the pipe system.  
Greater amounts of accumulated gas and air in the medium or unit generally lead to the display [SEnS].

⚠️ For medium temperatures over 50 °C some parts of the housing can heat up to over 65 °C.

► In this case do not touch the unit.  
► Protect the housing against contact with flammable substances and unintentional contact.  
► Do not press the pushbuttons manually; instead use an object.
11 Scale drawing

Dimensions are in millimeters

12 Technical data

<table>
<thead>
<tr>
<th>Applications:</th>
<th>liquids (water, glycol solutions, oils)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating voltage [V]</td>
<td>19...30 DC$^1$</td>
</tr>
<tr>
<td>Current rating [mA]</td>
<td>2 x 250</td>
</tr>
<tr>
<td>Protection: short circuit, reverse polarity, overload</td>
<td></td>
</tr>
<tr>
<td>Voltage drop [V]</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>Current consumption typ. [mA]</td>
<td>100</td>
</tr>
<tr>
<td>Analogue output</td>
<td>4...20 mA / 0...10 V; measuring range scaleable</td>
</tr>
<tr>
<td>Max. load current output [Ω]</td>
<td>500</td>
</tr>
<tr>
<td>Min. load for voltage output [kΩ]</td>
<td>2</td>
</tr>
<tr>
<td>Pulse value</td>
<td>0.1 l...100 000 m³</td>
</tr>
<tr>
<td>Pulse length [s]</td>
<td>min. 0.189 / max. 2</td>
</tr>
<tr>
<td>Power-on delay time [s]</td>
<td>10</td>
</tr>
</tbody>
</table>
Flow monitoring

<table>
<thead>
<tr>
<th></th>
<th>l/min</th>
<th>m³/h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>0.0...200.0</td>
<td>0.00...12.00</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.1</td>
<td>0.01</td>
</tr>
<tr>
<td>Display range</td>
<td>0.0...240.0</td>
<td>0.00...14.40</td>
</tr>
<tr>
<td>Maximum permissible flow rate</td>
<td>220</td>
<td>13.2</td>
</tr>
</tbody>
</table>

Response time [ms] < 250 (dAP = 0)
Damping flow signal (dAP) [s] 0.0...1.0
Start-up delay [s] 0.0...50
Accuracy
- water < ± (3% MV + 0.2% MVR)
- glycol solutions (35%) < ± (8% MV + 0.5% MVR)
- oils (viscosity: 68 mm²/s at 40°C) < ± (8% MV + 0.5% MVR)
Repeatability 0.2 l/min; 12 l/h; 0.012 m³/h
Pressure loss (dP) / flow rate (Q)

Temperature monitoring

Measuring range [°C] -10...80
Resolution [°C] 0.2
Response time [s] T09 = 30 (for water, Q > 20 l/min)
Accuracy [°C] ± 3 (Q > 20 l/min)
Operating temperature [°C] ................................................................. -10..60
Medium temperature [°C] ................................................................. -10..80
Pressure resistance [bar] ................................................................. 16
Material (wetted parts) ................................................................. stainless steel 316L / 1.4404; Viton; PPS; Centellen 200
Housing materials ................................................................. housing: AlMgSi0.5 anodised; sealing: Viton;
connector housing: brass Optalloy-plated; PA 6.6; cover film: polyamide
Protection ................................................................. IP 67 / III
Insulation resistance [MΩ] ................................................................. > 100 (500 V DC)
Shock resistance [g] ................................................................. 20 (DIN / IEC 68-2-27, 11ms)
Vibration resistance [g] ................................................................. 5 (DIN / IEC 68-2-6, 55 - 2000 Hz)
EMC
IEC 1000/4/2 ESD: ................................................................. 4 / 8 KV
IEC 1000/4/3 HF radiated: ................................................................. 10 V/m
IEC 1000/4/4 Burst: ................................................................. 2 KV
IEC 1000/4/5 Surge: ................................................................. 0.5 / 1 KV
IEC 1000/4/6 HF conducted: ................................................................. 10 V

1) to EN50178, SELV, PELV
MV = measured value; VMR = final value of the measuring range

### 12.1 Setting ranges

<table>
<thead>
<tr>
<th>FLOW</th>
<th>SP1 / SP2</th>
<th>rP1 / rP2</th>
<th>ASP</th>
<th>AEP</th>
<th>∆Q</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>min</td>
<td>max</td>
<td>min</td>
<td>max</td>
<td>min</td>
</tr>
<tr>
<td>l/min</td>
<td>0.4</td>
<td>200.0</td>
<td>0.0</td>
<td>199.6</td>
<td>0.0</td>
</tr>
<tr>
<td>m³/h</td>
<td>0.02</td>
<td>12.00</td>
<td>0.00</td>
<td>11.98</td>
<td>0.00</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TEMP</th>
<th>SP2</th>
<th>rP2</th>
<th>ASP</th>
<th>AEP</th>
<th>∆T</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>min</td>
<td>max</td>
<td>min</td>
<td>max</td>
<td></td>
</tr>
<tr>
<td>°C</td>
<td>-9.8</td>
<td>80.0</td>
<td>-10.0</td>
<td>79.8</td>
<td>0.2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ImPS</th>
<th>min</th>
<th>max</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.1 l</td>
<td>100 000 m³</td>
</tr>
</tbody>
</table>

(∆Q, ∆T = step increment)
## 13 Factory setting

<table>
<thead>
<tr>
<th></th>
<th>Factory setting</th>
<th>User setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP1</td>
<td>40.0</td>
<td></td>
</tr>
<tr>
<td>rP1</td>
<td>20.0</td>
<td></td>
</tr>
<tr>
<td>ImPS</td>
<td>0.1</td>
<td></td>
</tr>
<tr>
<td>ImPR</td>
<td>YES</td>
<td></td>
</tr>
<tr>
<td>OU1</td>
<td>Hno</td>
<td></td>
</tr>
<tr>
<td>OU2</td>
<td>I</td>
<td></td>
</tr>
<tr>
<td>SP2 (FLOW)</td>
<td>160.0</td>
<td></td>
</tr>
<tr>
<td>rP2 (FLOW)</td>
<td>120.0</td>
<td></td>
</tr>
<tr>
<td>SP2 (TEMP)</td>
<td>62.0</td>
<td></td>
</tr>
<tr>
<td>rP2 (TEMP)</td>
<td>44.0</td>
<td></td>
</tr>
<tr>
<td>ASP (FLOW)</td>
<td>0.0</td>
<td></td>
</tr>
<tr>
<td>AEP (FLOW)</td>
<td>200.0</td>
<td></td>
</tr>
<tr>
<td>ASP (TEMP)</td>
<td>-10.0</td>
<td></td>
</tr>
<tr>
<td>AEP (TEMP)</td>
<td>80.0</td>
<td></td>
</tr>
<tr>
<td>Din2</td>
<td>+EDG</td>
<td></td>
</tr>
<tr>
<td>CGA</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>FOU1</td>
<td>OFF</td>
<td></td>
</tr>
<tr>
<td>FOU2</td>
<td>OFF</td>
<td></td>
</tr>
<tr>
<td>dSt</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>P-n</td>
<td>PnP</td>
<td></td>
</tr>
<tr>
<td>dAP</td>
<td>0.6</td>
<td></td>
</tr>
<tr>
<td>rTo</td>
<td>OFF</td>
<td></td>
</tr>
<tr>
<td>diS</td>
<td>d2</td>
<td></td>
</tr>
<tr>
<td>Uni</td>
<td>Lmin</td>
<td></td>
</tr>
<tr>
<td>SELd</td>
<td>FLOW</td>
<td></td>
</tr>
<tr>
<td>SEL2</td>
<td>FLOW</td>
<td></td>
</tr>
<tr>
<td>MEDI</td>
<td>H2O</td>
<td></td>
</tr>
</tbody>
</table>

More information at www.ifm.com