



ifm protects your critical assets.

Prevent production downtimes with vibration monitoring



Our customer:

**JAMES JONES
& SONS LIMITED**

Through five generations of family ownership, James Jones & Sons has manufactured the widest range of sawn timber products including carcassing, fencing, palletwood, heavy sections and, more recently, engineered timber products and is now regarded as one of the most innovative and efficient timber processors in Europe.

The failure of critical assets can lead to high production losses. ifm makes vibration monitoring easy! Even beginners can be vibration experts. Production losses of 67,000€ were prevented within 9 months.



The challenge:

Due to the high demand in their products, keeping production running is a major priority for James Jones. Motors that drive large cutting blades that cut logs into different sizes are critical assets for them. If one of the motors fails, the entire production line comes to a standstill and there is a risk of high production losses. Vibration modules and sensors can help to detect faults before they become serious and to ensure production uptime.

Vibration monitoring solutions can be very complex, sometimes due to the amount of data you cannot understand what you are seeing. Without a clear focus, it's hard to get real results.

The solution – Why ifm?

Can vibration discussions be simple? Yes they can! ifm offers vibration training courses for all levels which, in combination with the user-friendly hardware, help to achieve real results as quickly as possible. James Jones saw these results after training. Once the VSE was fitted and had monitored the critical bearing over a couple of weeks, the data showed that the bearing frequency trends were



increasing over time on the unit. Based on this information, James Jones decided to remove the unit from service and install a new motor.

However as can be seen in the trend, the bearing frequency levels quickly started to increase again. So more in-depth analysis was required. Knowing the bearing frequencies enabled an accurate diagnosis of the fault, which showed as an outer race defect. Due to the large increase in the bearing levels over three days, it was decided to replace the drive end bearing. On inspection of the bearing, the outer race damage is visible, the cause is electrical fluting. Now insulated bearings will be fitted solving the Root Cause of the failures.

Measurable results:

3 bearing faults have been detected within 9 months, which corresponds to a production loss of 67,000 € (including the costs for new motors).

Compared to the cost of the vibration training course and the cost of hardware per asset, it was a very worthwhile investment, according to James Jones.

Monitoring Hardware per asset = **Total cost 1,539 €**

(1 x VSE100, 4 x VSA001 and cables)

Vibration Monitoring Training = **Total cost 2,395 €**

Cost of new motor = **1,395 €**

Time to replace/repair the motor = **3 hours**

Cost of lost production = **20,930 €**

Man Hours saved = **9 hours** (3 men needed)

67,000 €

PRODUCTION LOSSES PREVENTED

27h

MAN HOURS SAVED

100%

ROI AFTER 9 MONTH