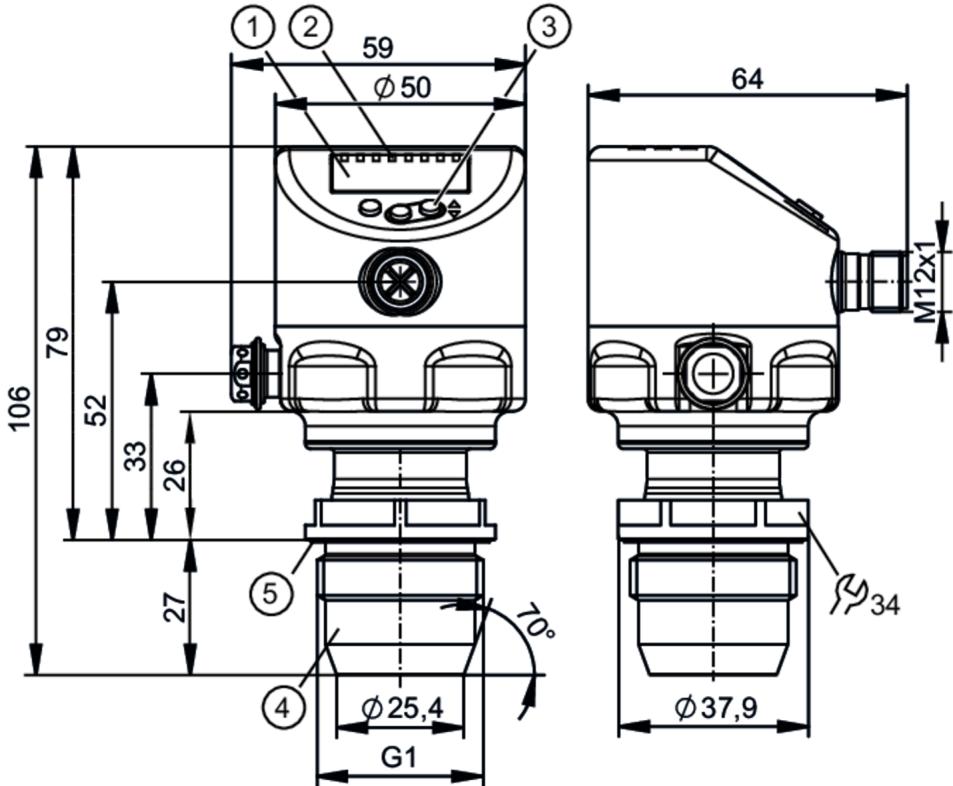


## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P



1 alphanumeric display 4-digit

2 status LEDs

3 Programming button

4 G1 sealing cone external thread

Attention: The unit must only be installed in a process connection for G1 sealing cone.

The G1A sealing cone of the unit is only suited for adapters with metal end stop.

5 groove with sealing ring

## Product characteristics

|                              |   |                  |                  |
|------------------------------|---|------------------|------------------|
| Number of inputs and outputs | Number of digital outputs: 2; Number of analog outputs: 1   |                  |                  |
| Measuring range              | -0.124...2.5 bar  | -1.8...36.25 psi | -50...1004 inH2O |
| Process connection           | threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop. |                  |                  |

## Application

|  |   |         |          |
|--|---|---------|----------|
| System   | gold-plated contacts  |         |          |
| Application                                    | flush mountable for the food and beverage industry                    |         |          |
| Media  | viscous media and liquids with suspended particles; liquids and gases |         |          |
| Medium temperature [°C]                        | -25...150   |         |          |
| Min. bursting pressure                         | 50 bar  | 725 psi | 5000 MPa |
| Pressure rating                                | 20 bar  | 290 psi | 2000 kPa |
| Vacuum resistance [mbar]                       | -1000   |         |          |
| Type of pressure                               | relative pressure; vacuum   |         |          |
| No dead space                                  | yes   |         |          |
| MAWP (for applications according to CRN) [bar] | 20  |         |          |

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## Flush pressure sensor with display

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| Electrical data                                 |                    |                   |   |                   |
|---|--------------------|-------------------|---|-------------------|
| Min. insulation resistance                      | [MΩ]               |                   | 100; (500 V DC)   |                   |
| Protection class                                |                    |                   | III   |                   |
| Reverse polarity protection                     |                    |                   | yes   |                   |
| Integrated watchdog                             |                    |                   | yes   |                   |
| 2-wire  |                    |                   |   |                   |
| Operating voltage                               | [V]                |                   | 20...30 DC  |                   |
| Current consumption                             | [mA]               |                   | 3.5...21.5  |                   |
| Power-on delay time                             | [s]                |                   | < 1   |                   |
| 3-wire  |                    |                   |   |                   |
| Operating voltage                               | [V]                |                   | 18...30 DC  |                   |
| Current consumption                             | [mA]               |                   | 5...45; (430 bei max. Laststrom)                          |                   |
| Power-on delay time                             | [s]                |                   | < 0.5   |                   |
| Inputs / outputs                                |                    |                   |   |                   |
| Number of inputs and outputs                    |                    |                   | Number of digital outputs: 2; Number of analog outputs: 1 |                   |
| Outputs   |                    |                   |   |                   |
| Total number of outputs                         |                    |                   | 2   |                   |
| Output signal                                   |                    |                   | switching signal; analog signal; IO-Link                  |                   |
| Electrical design                               |                    |                   | PNP/NPN   |                   |
| Number of digital outputs                       |                    |                   | 2   |                   |
| Output function                                 |                    |                   | normally open / closed; (configurable)                    |                   |
| Number of analog outputs                        |                    |                   | 1   |                   |
| Analog current output                           | [mA]               |                   | 4...20, invertible; (scalable)                            |                   |
| Short-circuit protection                        |                    |                   | yes   |                   |
| Type of short-circuit protection                |                    |                   | yes (non-latching)  |                   |
| Overload protection                             |                    |                   | yes   |                   |
| 2-wire  |                    |                   |   |                   |
| Max. load                                       | [Ω]                |                   | 300   |                   |
| 3-wire  |                    |                   |   |                   |
| Max. voltage drop switching output DC           | [V]                |                   | 2   |                   |
| Permanent current rating of switching output DC | [mA]               |                   | 100   |                   |
| Switching frequency DC                          | [Hz]               |                   | 125   |                   |
| Max. load                                       | [Ω]                |                   | (Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)                  |                   |
| Measuring/setting range                         |                    |                   |   |                   |
| Measuring range                                 | -0.124...2.5 bar   | -1.8...36.25 psi  | -50...1004 inH2O  | -12.4...250 kPa   |
| Set point SP                                    | -0.12...2.5 bar    | -1.74...36.26 psi | -48...1004 inH2O  | -12...250 kPa     |
| Reset point rP                                  | -0.124...2.496 bar | -1.8...36.2 psi   | -50...1002 inH2O  | -12.4...249.6 kPa |
| Analog start point                              | -0.124...1.994 bar | -1.8...28.92 psi  | -50...801 inH2O   | -12.4...199.4 kPa |
| Analog end point                                | 0.382...2.5 bar    | 5.54...36.26 psi  | 153...1004 inH2O  | 38.2...250 kPa    |
| Min. difference between SP and rP               | 0.004 bar          | 0.06 psi          | 2 inH2O   | 0.4 kPa           |
| In steps of                                     | 0.001 bar          | 0.01 psi          | 1 inH2O   | 0.1 kPa           |

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## Flush pressure sensor with display

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| Factory setting                                   |   | SP1 = 0.625 bar   | rP1 = 0.575 bar |                   |                 |             |   |            |                           |             |  |
|---|---|---|-----------------|-------------------|-----------------|-------------|---|------------|---------------------------|-------------|--|
|   |   | SP2 = 1.875 bar   | rP2 = 1.825 bar |                   |                 |             |   |            |                           |             |  |
|   |   | ASP = 0.00 bar  | AEP = 2.50 bar  |                   |                 |             |   |            |                           |             |  |
|   |   | dAP = 2.00 s  | dAA = 2.00 s    |                   |                 |             |   |            |                           |             |  |
| Temperature monitoring                            |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Measuring range                                   | -25...150 °C  | -13...302 °F  |                 |                   |                 |             |   |            |                           |             |  |
| <b>Accuracy / deviations</b>                      |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Switch point accuracy<br>[% of the span]          |   | < ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)  |                 |                   |                 |             |   |            |                           |             |  |
| Repeatability<br>[% of the span]                  |   | < ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)  |                 |                   |                 |             |   |            |                           |             |  |
| Characteristics deviation<br>[% of the span]      |   | < ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)   |                 |                   |                 |             |   |            |                           |             |  |
| Linearity deviation<br>[% of the span]            |   | < ± 0,15; (Turn down 1:1)   |                 |                   |                 |             |   |            |                           |             |  |
| Hysteresis deviation<br>[% of the span]           |   | < ± 0,15; (Turn down 1:1)   |                 |                   |                 |             |   |            |                           |             |  |
| Long-term stability<br>[% of the span]            |   | < ± 0,1; (Turn down 1:1; per year)  |                 |                   |                 |             |   |            |                           |             |  |
| Total deviation over temperature range            |   | <table border="1"> <thead> <tr> <th>Temperature range</th><th>total deviation</th></tr> </thead> <tbody> <tr> <td>-25...15 °C</td><td>Characteristics deviation ± 0,05 % of the span / 10 K</td></tr> <tr> <td>15...80 °C</td><td>Characteristics deviation</td></tr> <tr> <td>80...150 °C</td><td>Characteristics deviation ± 0,1 % of the span / 10 K</td></tr> </tbody> </table> |                 | Temperature range | total deviation | -25...15 °C | Characteristics deviation ± 0,05 % of the span / 10 K | 15...80 °C | Characteristics deviation | 80...150 °C | Characteristics deviation ± 0,1 % of the span / 10 K |
| Temperature range                                 | total deviation                                       |   |                 |                   |                 |             |   |            |                           |             |  |
| -25...15 °C                                       | Characteristics deviation ± 0,05 % of the span / 10 K |   |                 |                   |                 |             |   |            |                           |             |  |
| 15...80 °C  | Characteristics deviation                             |   |                 |                   |                 |             |   |            |                           |             |  |
| 80...150 °C                                       | Characteristics deviation ± 0,1 % of the span / 10 K  |   |                 |                   |                 |             |   |            |                           |             |  |
| Notes on the accuracy / deviation                 | for further details see section Diagrams and graphs   |   |                 |                   |                 |             |   |            |                           |             |  |
| Temperature monitoring                            |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Accuracy [K]                                      |   | ± 2,5+ (0,08 x ( Umgebungstemperatur - Mediumtemperatur ))  |                 |                   |                 |             |   |            |                           |             |  |
| Repeatability [K]                                 |   | ± 0,2   |                 |                   |                 |             |   |            |                           |             |  |
| Resolution [K]                                    |   | 0.2   |                 |                   |                 |             |   |            |                           |             |  |
| <b>Reaction times</b>                             |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Damping process value dAP [s]                     |   | 0...99.99   |                 |                   |                 |             |   |            |                           |             |  |
| Damping for the analog output dAA [s]             |   | 0...99.99   |                 |                   |                 |             |   |            |                           |             |  |
| 2-wire  |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Step response time analog output [ms]             |   | 30  |                 |                   |                 |             |   |            |                           |             |  |
| 3-wire  |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Min. response time of switching output (dAP) [ms] |   | 3   |                 |                   |                 |             |   |            |                           |             |  |
| Step response time analog output [ms]             |   | 7   |                 |                   |                 |             |   |            |                           |             |  |
| Temperature monitoring                            |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Dynamic response T05 / T09 [s]                    |   | < 35 / < 135; (DIN EN 60751 water ; > 0,9 m/s)  |                 |                   |                 |             |   |            |                           |             |  |
| <b>Interfaces</b>                                 |   |   |                 |                   |                 |             |   |            |                           |             |  |
| Communication interface                           |   | IO-Link   |                 |                   |                 |             |   |            |                           |             |  |
| Transmission type                                 |   | COM2 (38,4 kBaud)   |                 |                   |                 |             |   |            |                           |             |  |

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## Flush pressure sensor with display

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|                                      |   |                               |
|--------------------------------------|---|-------------------------------|
| IO-Link revision                     | 1.1   |                               |
| SDCI standard                        | IEC 61131-9   |                               |
| Profiles                             | Identification and Diagnosis (0x4000), Measurement Data Channel (0x800A)  |                               |
| SIO mode                             | yes   |                               |
| Required master port class           | A   |                               |
| Min. process cycle time [ms]         | 5.6   |                               |
| IO-Link resolution pressure [bar]    | 0.0001  |                               |
| IO-Link resolution temperature [K]   | 0.2   |                               |
| IO-Link process data (cyclical)      | Function  | bit length                    |
|                                      | pressure  | 32                            |
|                                      | temperature   | 32                            |
|                                      | device status   | 4                             |
|                                      | binary switching information  | 2                             |
| IO-Link functions (acyclical)        | application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter  |                               |
| Supported DeviceIDs                  | Type of operation   | DeviceID                      |
|                                      | default   | 1154                          |
| <b>Operating conditions</b>          |   |                               |
| Ambient temperature [°C]             | -25...80  |                               |
| Storage temperature [°C]             | -40...100   |                               |
| Protection                           | IP 67; IP 68; IP 69K  |                               |
| <b>Tests / approvals</b>             |   |                               |
| EMC                                  | DIN EN 61326-1  |                               |
| Shock resistance                     | DIN EN 60068-2-27   | 50 g (11 ms)                  |
| Vibration resistance                 | DIN EN 60068-2-6  | 20 g (10...2000 Hz)           |
| MTTF [years]                         | 214   |                               |
| Note on approval                     | Factory certificate available as download at <a href="http://www.factory-certificate.ifm">www.factory-certificate.ifm</a>   |                               |
| UL approval                          | UL approval number  | J049                          |
|                                      | File number UL  | E174189                       |
| <b>Mechanical data</b>               |   |                               |
| Weight [g]                           | 384.8   |                               |
| Material                             | stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA   |                               |
| Materials (wetted parts)             | ceramics (99.9 % Al2O3); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE  |                               |
| Min. pressure cycles                 | 100 million   |                               |
| Tightening torque [Nm]               | 20  |                               |
| Process connection                   | threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop. |                               |
| <b>Displays / operating elements</b> |   |                               |
| Display                              | Display unit  | LED, green                    |
|                                      | Switching status  | LED, yellow                   |
|                                      | Function display  | alphanumeric display, 4-digit |
|                                      | Measured values   | alphanumeric display, 4-digit |
| Display unit                         | bar; psi; kPa; inH2O  |                               |

## Flush pressure sensor with display

PI-2.5-REA01-MFRKG/US/ /P

## Remarks

Pack quantity

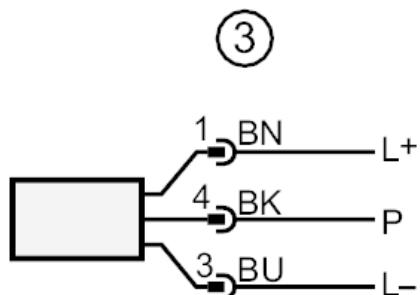
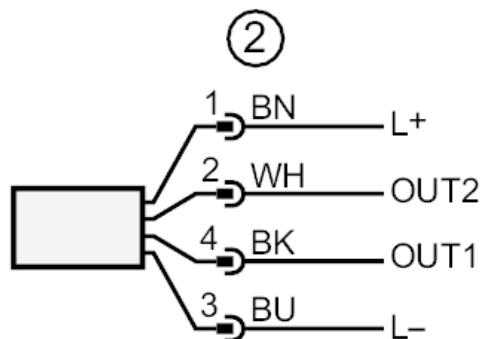
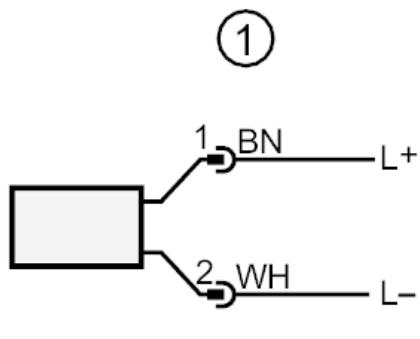
1 pcs.

## Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



## Connection



- |      |  |
|------|--|
| 1    | connection for 2-wire operation  |
| 2    | connection for 3-wire operation  |
| OUT1 | Switching output / IO-Link   |
| OUT2 | Switching output / analog output   |
| 3    | connection for IO-Link parameter setting (P = communication via IO-Link) |
|      | Colors to DIN EN 60947-5-2   |
|      | Core colors  |
| BK = | black  |
| BN = | brown  |
| BU = | blue   |
| WH = | white  |

## Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

### Diagrams and graphs

ambient temperature influence on  
the accuracy

