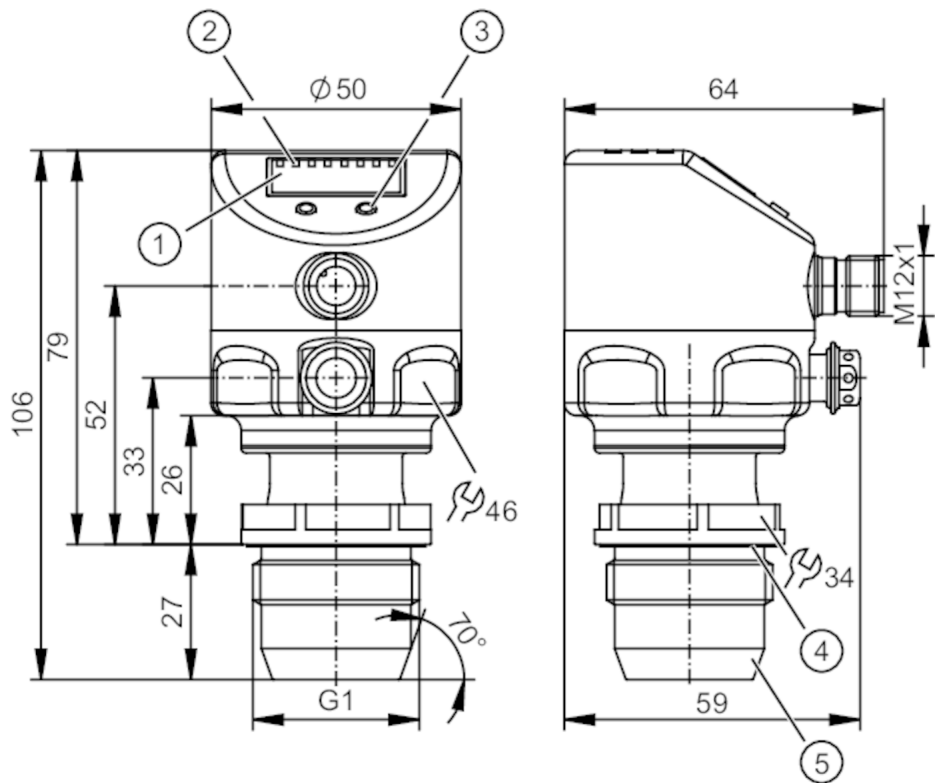




Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

Alternative articles: PI1803
When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
 - 2 status LEDs
 - 3 programming button
 - 4 groove with sealing ring
 - 5 sealing contour external thread G1
- Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		



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MAWP (for applications according to CRN)	[bar]	60	
Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...32 DC	
Current consumption	[mA]	3.6...21	
Power-on delay time	[s]	1	
3-wire			
Operating voltage	[V]	18...32 DC	
Current consumption	[mA]	< 45	
Power-on delay time	[s]	0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analogue outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analogue signal; IO-Link; (configurable)	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / normally closed; (parameterisable)	
Number of analogue outputs		1	
Analogue current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		pulsed	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	250	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 20 mA	
Measuring/setting range			
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Set point SP	-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa
Reset point rP	-1...24.96 bar	-14.4...362.1 psi	-0.1...2.496 MPa
Analogue start point	-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa
Analogue end point	5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa
In steps of	0.02 bar	0.3 psi	0.002 MPa



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Factory setting	SP1 = 6.24 bar	rP1 = 5.74 bar
	SP2 = 18.74 bar	rP2 = 18.24 bar
	ASP = 0.00 bar	AEP = 25.00 bar

Accuracy / deviations

Switch point accuracy [% of the span]	$< \pm 0,2$; (Turn down 1:1)
Repeatability [% of the span]	$< \pm 0,1$; (with temperature fluctuations $< 10\text{ K}$; Turn down 1:1)
Characteristics deviation [% of the span]	$< \pm 0,2$; (Turn down 1:1, linearity, incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	$< \pm 0,15$; (Turn down 1:1)
Hysteresis deviation [% of the span]	$< \pm 0,15$; (Turn down 1:1)
Long-term stability [% of the span]	$< \pm 0,1$; (Turn down 1:1; per year)
Temperature coefficient zero point [% of the span / 10 K]	$< \pm 0,05$; (0...70 °C)
Temperature coefficient span [% of the span / 10 K]	$< \pm 0,15$; (0...70 °C)

Response times

Damping process value dAP [s]	0...30
Damping for the analogue output dAA [s]	0.01...99.99

2-wire

Step response time analogue output [ms]	45
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3-wire

Min. response time of switching output (dAP) [ms]	3
Step response time analogue output [ms]	7

Interfaces

Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.0	
Profiles	no profile	
SIO mode	yes	
Required master port type	A	
Process data analogue	1	
Process data binary	2	
Min. process cycle time [ms]	2.3	
Supported DeviceIDs	Type of operation	DeviceID
	default	156

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100



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Protection	IP 67; IP 68; IP 69K
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Tests / approvals

EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF [years]	148.85	

Mechanical data

Weight [g]	378
Materials	stainless steel (316L/1.4404); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE
Min. pressure cycles	100 million
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.

Displays / operating elements

Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	

Remarks

Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated

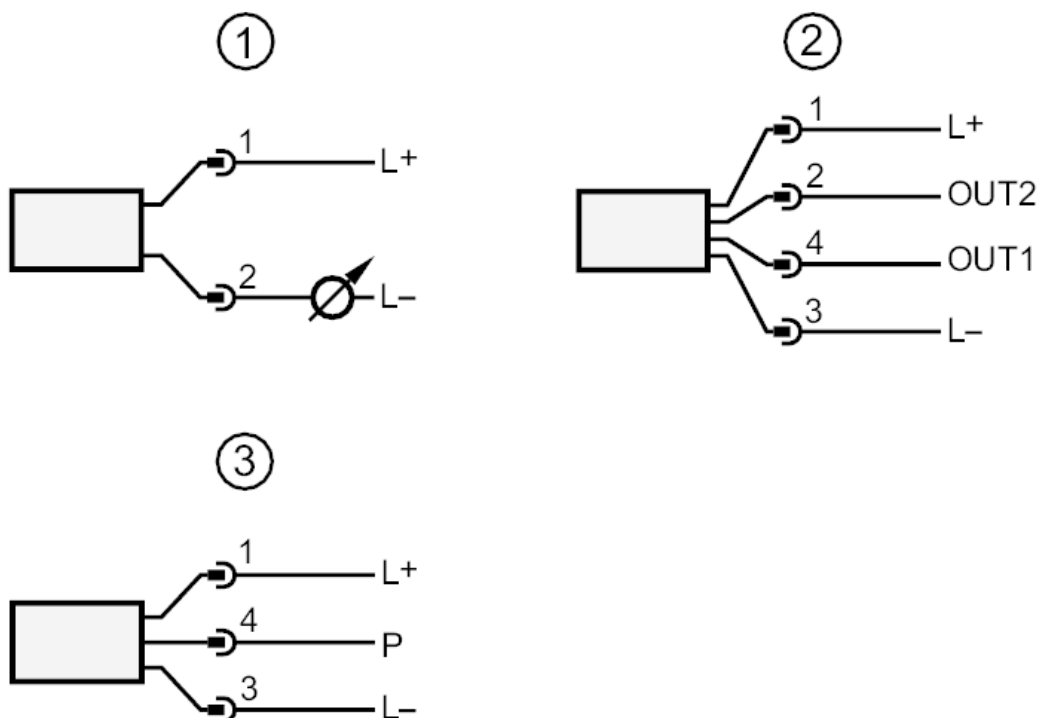




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Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation :
- OUT1 switching output
- OUT2 switching output
- analogue output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)