



*The Global Leader in Commercial
Cleaning and Sanitizing Solutions*

**Ecolab GmbH & Co. OHG
P.O. Box 130406
D-40551 Düsseldorf**

certifies that for

**ifm electronic gmbh
Teichstraße 4
D-45127 Essen**

material resistance tests

were performed with P3-topax 56, P3-topax 65, P3-topactive DES and demineralized water as a zero valent factor.

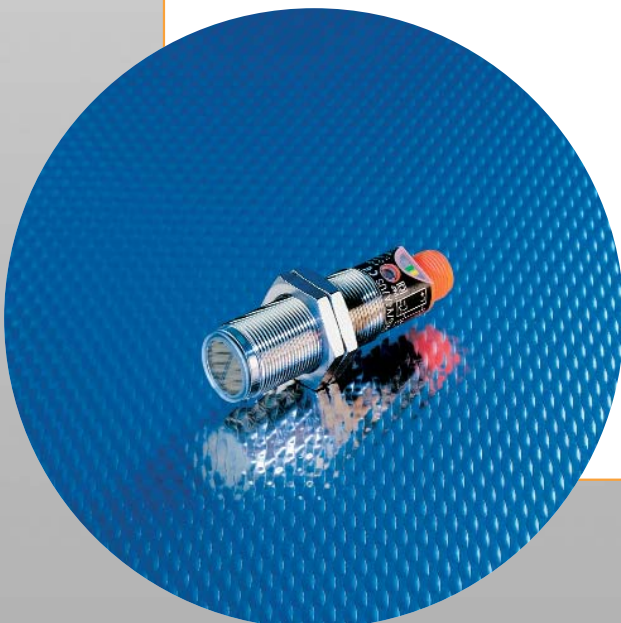
The material resistance of the tested sensors of the series OG-wetline, as well as the cable materials of the M12 series for the food industry to the P3 products used in the test can be considered to be positive according to the cleaning procedure mentioned overleaf.

Düsseldorf, 19.03.2002

i.A. T. Tyborski



i.V. R. Laaff



This certificate is based on

- documented test procedures (test no.: F & E/ P3-E Nr. 40-1) according to material resistance
- defined product descriptions
- customized cleaning procedure

Test procedure

Henkel-Ecolab-test F&E Nr. 40-1

Dipping test:

complete immersion
in solutions

Test period: 28 days

Temperatures:

10h -10°C; 10h +40°C; 4 h for
heating/cooling down (per day)

Analysis:

Gravimetric: mass difference in %
visual judgement like swelling,
embrittlement, discolouring
compared to zero-valent factor
(demineralized water)

Test report to ifm electronic
dated 19.04.2001

Product specification

P3-topax 56: Acid foam cleaning agent
for the food industry

P3-topax 65: Alkaline foam cleaning agent
for the food industry

P3-topactive DES: Acid disinfectant
for the food industry

Cleaning plan



Rinsing with water 40-50 °C

Rinsing with low pressure. Rinsing from top to
bottom in the direction of the drains.
Cleaning of the drains.



Foaming for cleaning

Alkaline: **P3-topax 65**, Acid: **P3-topax 56** 2-3%

Foaming for disinfection

P3-topactive DES 1-3%, Temp.: cold up to 40 °C



Contact time

A contact time of 15 minutes is
recommended.



Rinsing with water 40-50 °C

Rinsing from top to bottom with low pressure.



The partner in the food industry

Description of the IP 68 test

Short description:

Protected against exposure to permanent submersion in water.

Definition:

The conditions must be agreed between manufacturer
and user.

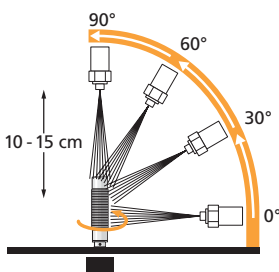
The conditions must however be more severe than for IP 67.

ifm definition:

Submersion in 1m depth (0.1 bar)

Time: 7 days

**IP 69 K test acc.
DIN 40050 part 9**
30 seconds cycles
14 - 16 liter per minute
water 60 °C



The OG-wetline sensors incor-
porate a zero-leak design.

The OG-wetline washdown sensors
were tested in accordance with
the IP 69K standard. The goal
of this test is to duplicate pressure
cleaning conditions on a plant floor.

In the test fixture, the switches
were exposed to a 80 - 100 bar
spray of water at a temperature of
60 °C.

The duration of each cleaning cycle
was 30 seconds. The test was per-
formed at specified angles for a
spray nozzle located at a distance
of 10 - 15 cm from the switch.

Product specification series OG-wetline



The high protection rating guarantees maxi-
mum sealing even in applications which are sub-
jected to frequent cleaning, for example in the
food industry.



Gold-
plated
contacts

Universal connector with
gold-plated contacts.



High-
grade
stainless
steel

High-grade stainless steel housing.



High-grade
stainless steel
mounting
solutions

User-friendly fixing elements in stainless steel.



Vibration
and
shock resistant

Shock test according to IEC60068-2-27
Vibration test according to IEC60068-2-6